



Opto Plus LED Corp.
0.28" SMD Type LED Display
OPS-S2812SE | OPS-S2811SE

● **EDIT HISTORY**

Version A: Nov. 12, 2020

Preliminary Spec.



Opto Plus LED Corp.

0.28" SMD Type LED Display

OPS-S2812SE | OPS-S2811SE

● FEATURES

- 0.28 inch (7.00 mm) Digit Height.
- SMD type.
- Low current operation.
- RoHS Compliant, Pb Free.

● DESCRIPTION

The device are 0.28 inch (7.00 mm) height single digit 7-segment displays.

The device is Opto Plus LED Corp standard LED Display.

This device utilizes Super Bright Red LED chip which are made from AlGaInP

On a transparent GaAs, substrate.

The device has face and segment option, please refer to **PRODUCT APPEARANCE**.

● DEVICE

PART NO.		DESCRIPTION
	OPS-S2812SE-GW	Common Anode Gray face White segment
	OPS-S2811SE-GW	Common Cathode Gray face White segment
	OPS-S2812SE-BW	Common Anode Black face White segment
	OPS-S2811SE-BW	Common Cathode Black face White segment

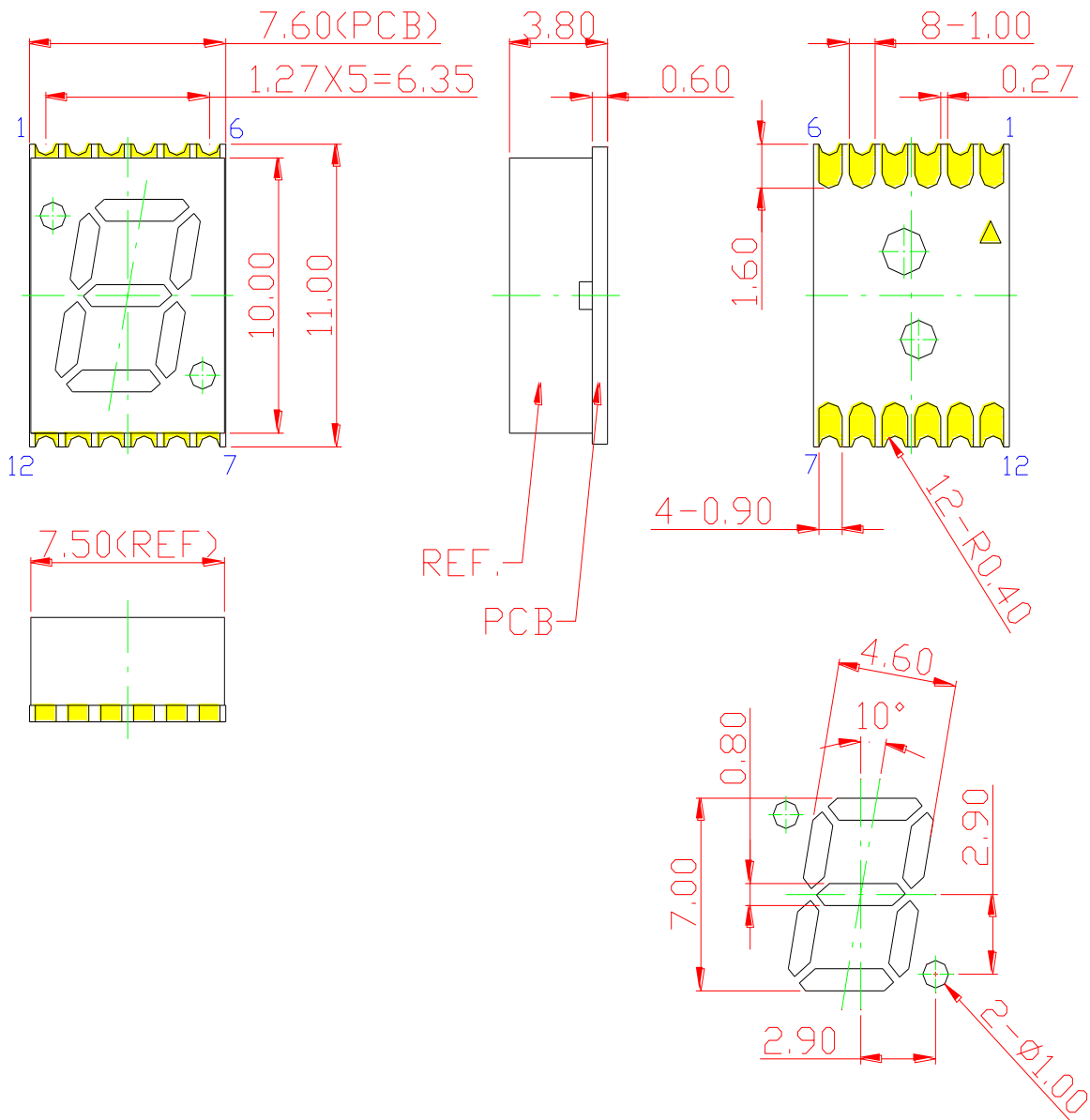
RoHS Compliance



Pb Free.



● MECHANICAL DIMENSIONS

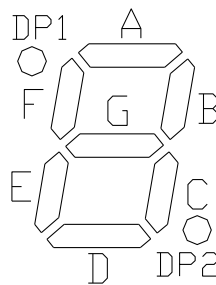
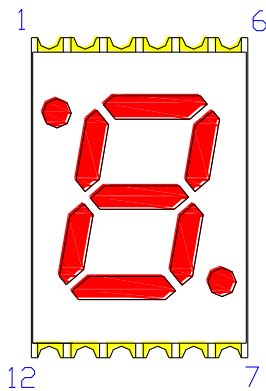


NOTES: All dimensions are in millimeters. Tolerances are ± 0.25 mm unless otherwise noted.

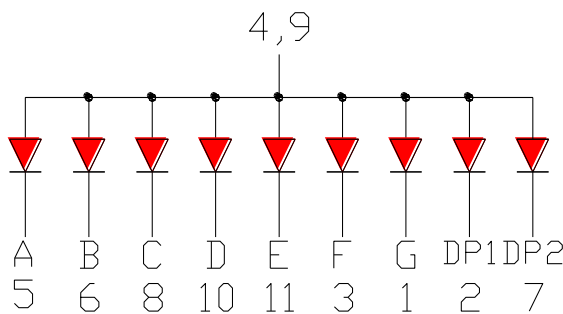
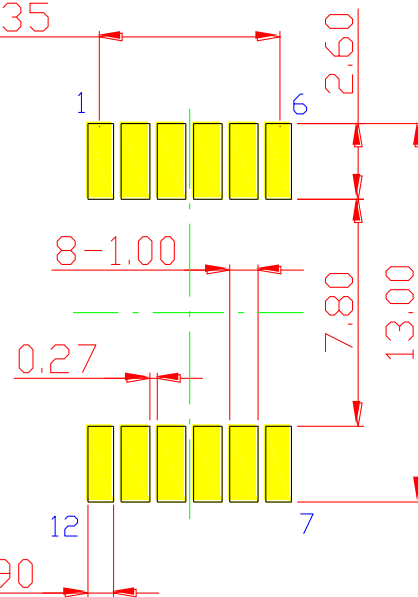
● TYPICAL INTERNAL EQUIVALENT CIRCUIT

Recommended Soldering Pattern

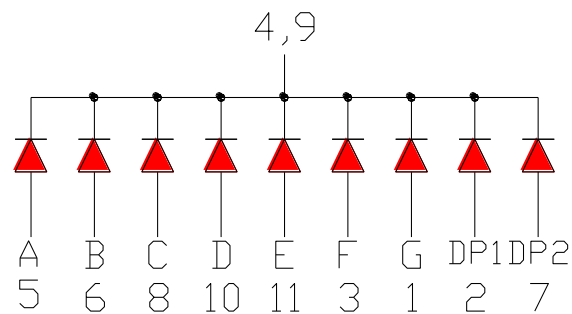
Turn On Color



$$1.27 \times 5 = 6.35$$



12 PIN No Connect
OPS-S2812
(Common Anode)

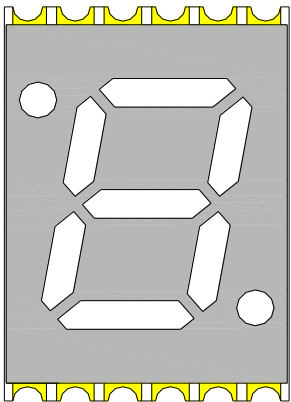
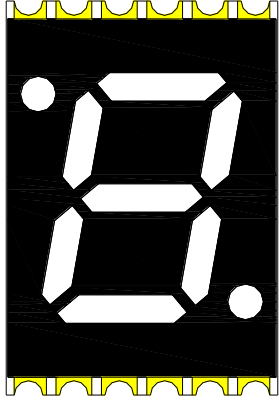


12 PIN No Connect
OPS-S2811
(Common Cathode)

※EMITTED COLOR : SUPER BRIGHT RED

● PRODUCT APPEARANCE

The most common reflector color and segment color are show in below diagram.

-GW	-BW
	
※ REFLECTOR COLOR: Gray ※ SEGMENT COLOR: White	※ REFLECTOR COLOR: Black ※ SEGMENT COLOR: White

Opto Plus can customize reflector and segment colors by customer's request. If you have these request please visit www.opledtw.com or contact sales@opledtw.com for more **Standard Product Customization** information.

Part NO. related to reflector and segment colors show as table below.

PART NO.	DESCRIPTION
OPS-S2812SE-GW	Common Anode Gray face White segment
OPS-S2811SE-GW	Common Cathode Gray face White segment
OPS-S2812SE-BW	Common Anode Black face White segment
OPS-S2811SE-BW	Common Cathode Black face White segment



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● SE: SUPER BRIGHT RED (AlGaInP/GaAs)

ABSOLUTE MAXIMUM RATING AT Ta=25°C

Parameter	Symbol	Maximum Rating	Unit
Power dissipation	P _{AD}	48	mW
Continuous forward current	I _{AF}	20	mA
Peak current (duty cycle 1/10, 1kHz)	I _{PF}	40	mA
Reverse voltage	V _R	5	V
Operating temperature	T _{OPR}	-40 to +105	°C
Storage temperature	T _{STG}	-40 to +105	°C

ELECTRICAL - OPTICAL CHARACTERISTICS AT Ta=25°C

Characteristic	Symbol	Condition	Min.	Type.	Max.	Unit
Forward Voltage, (Per Dice)	V _F	I _F =20mA	-	2.1	2.4	V
Reverse Current, (Per Dice)	I _R	V _R =5V	-	-	10	μA
Peak Wavelength	λ _P	I _F =20mA	-	632	-	nm
Dominant Wavelength	λ _D	I _F =20mA	619	-	629	nm
Luminous Intensity	I _V	I _F =20mA	10	32.5	55	mcd
Spectral Line Half-Bandwidth	Δλ	I _F =20mA	-	20	-	nm



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● SE: BIN GRADE (Unit : mcd) 20mA

	K	L	M
Super Bright Red	10.0 – 25.0	25.1 - 40.0	40.1 - 55.0

● SE: HUE GRADE (λ_D : nm)

1	2	3
619.0 – 622.0	622.1 – 626.0	626.1 – 629.0

● AVAILABLE BIN / HUE TABLE

K1	K2	K3
L1	L2	L3
M1	M2	M3

● SE: SUPER BRIGHT RED (AlGaInP/GaAs) CURVE

Typical Electro-optical Characteristic Curves
(25 °C Free Air Temperature Unless Otherwise Specified)

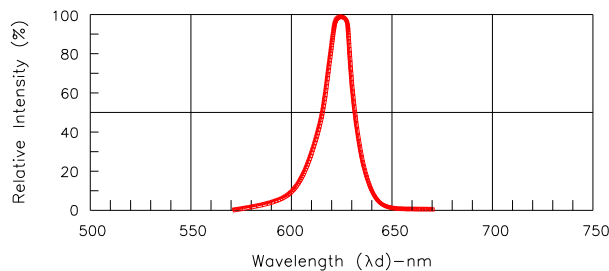


Fig.1—Relative Intensity VS. Wavelength

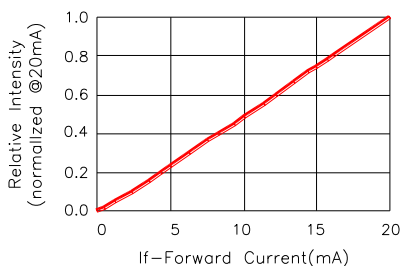


Fig.2—Relative Luminous Intensity vs. Forward Current

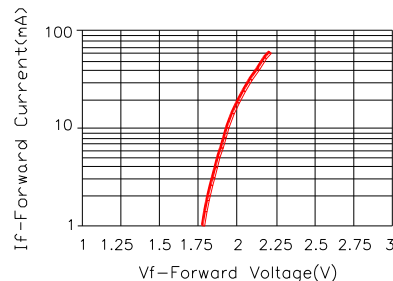


Fig.3—Forward Current vs. Forward Voltage

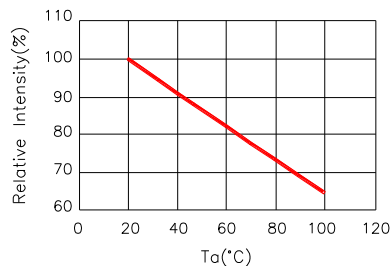


Fig.4—Relative Intensity(@20mA) vs. Ambient Temperature

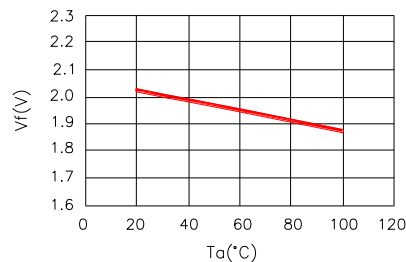


Fig.5—Forward Voltage(@20mA) vs. Ambient Temperature

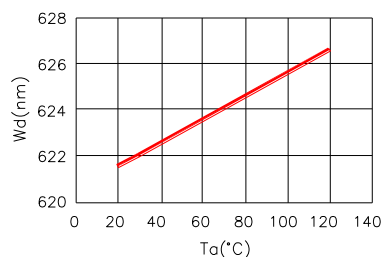


Fig.6—Dominant Wavelength(@20mA)
VS. Ambient Temperature

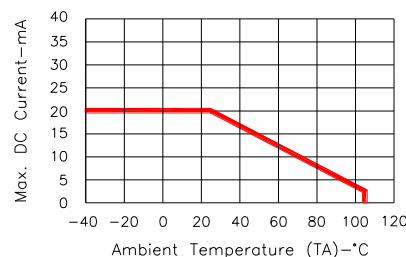
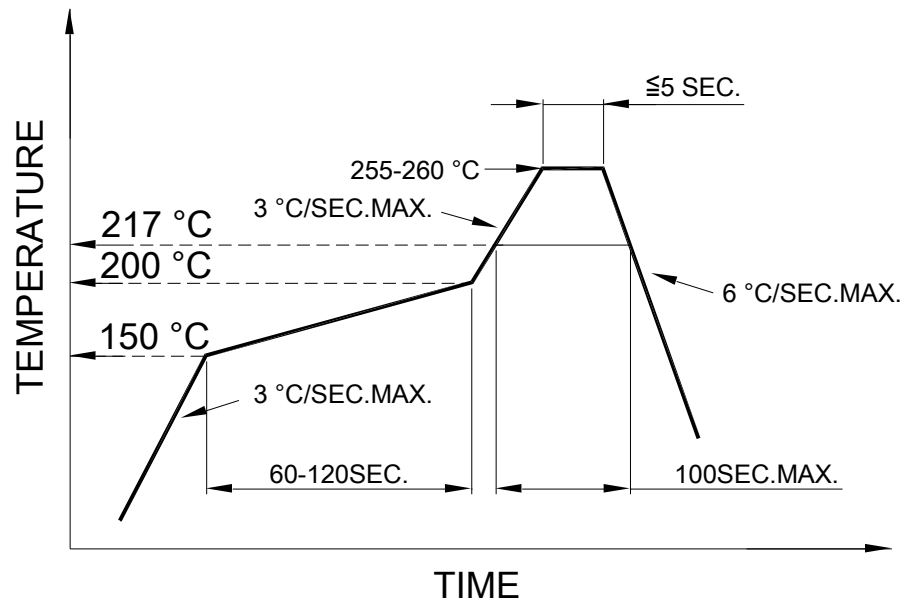


Fig.7—Max. Allowable DC Current
VS. Ambient Temperature

● SMT REFLOW SOLDERING INSTRUCTIONS

SMT Soldering Profile

Pb free reflow soldering Profile



- We recommend the reflow temperature 245°C (+/- 5°C).
 The maximum soldering temperature should be limited to 260°C.
- Number of reflow process shall be 2 times or less.

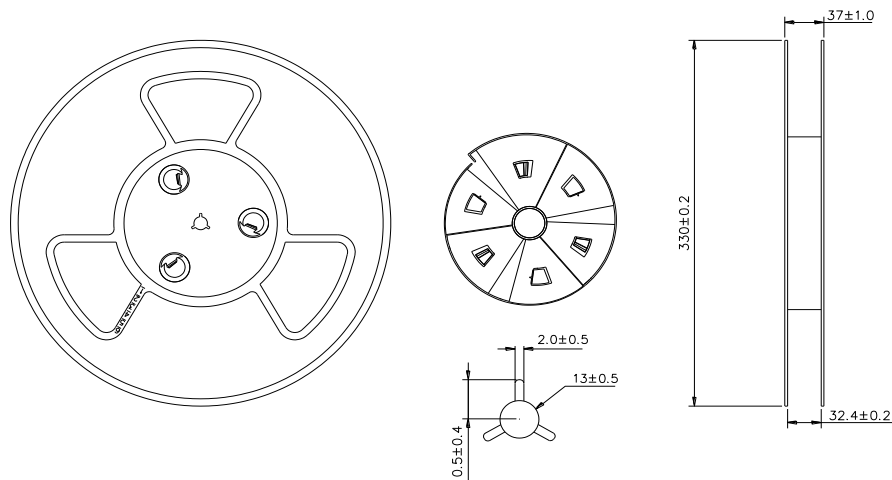
● SOLDERING IRON

Basic spec is ≤4 sec when 260°C. If temperature is higher, time should be shorter (+10°C→1 sec). Power dissipation of Iron should be smaller Than 15W, and temperature should be controllable. Surface temperature Of the device should be under 230°C.

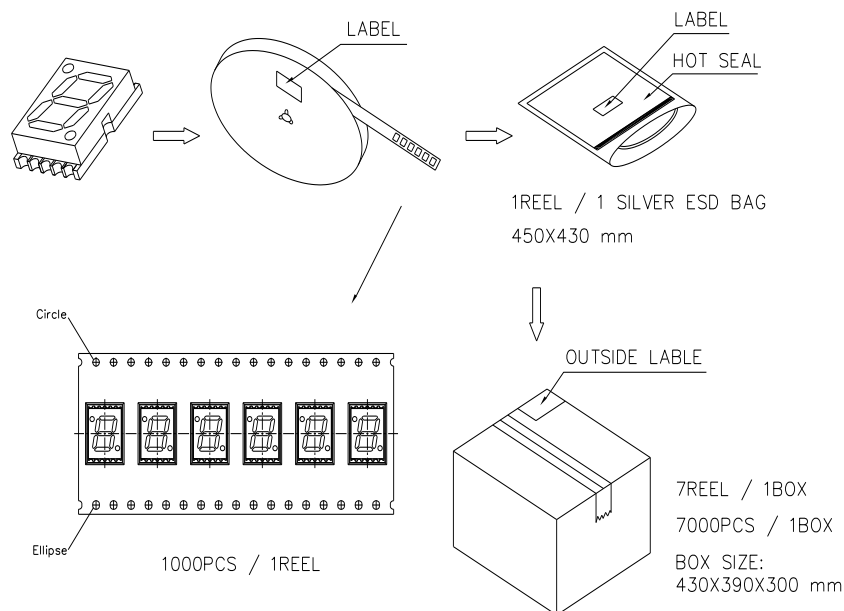
● REWORK

- Customer must finish rework within 3 sec. under 350°C.
- The head of soldering iron cannot touch copper foil.

● REEL DIMENSIONS



● PACKING & LABEL SPECIFICATIONS



● STORED CONDITION

In factory original sealed bag package

TEMPERATURE CONDITION	HUMIDITY CONDITION
5°C ~ 30°C	Below 60%RH

After opened and not in factory original sealed bag package

TEMPERATURE CONDITION	HUMIDITY CONDITION	STORAGE TIME
5°C ~ 30°C	Below 60%RH	Within 4 weeks (MSL as level 2a)