



Opto Plus LED Corp. Through Hole Type LED Display OPD-M357A0F6

● EDIT HISTORY

Version A: APR. 16, 2024

Preliminary Spec.

Confidential Document

● FEATURES

- Large segments, closely sepced.
- Case mold type.
- Low current operation.
- RoHS Compliant, Pb Free.

● DESCRIPTION

The OPD-M357A0F6 is a 1.54 inch (39.10 mm) Matrix Height, 5x7 array with Built-in programmable LEDs display.

This device is 256-step gray-scale output to allow 16,777,216 color display, Built-in oscillator 20M.

The device is Opto Plus LED Corp standard LED Display.

The device has face and segment option, please refer to **PRODUCT APPEARANCE**.

● DEVICE

PART NO.		DESCRIPTION
	OPD-M357A0F6-GW	Single data line Gray face White segment
	OPD-M357A0F6-BW	Single data line Black face White segment

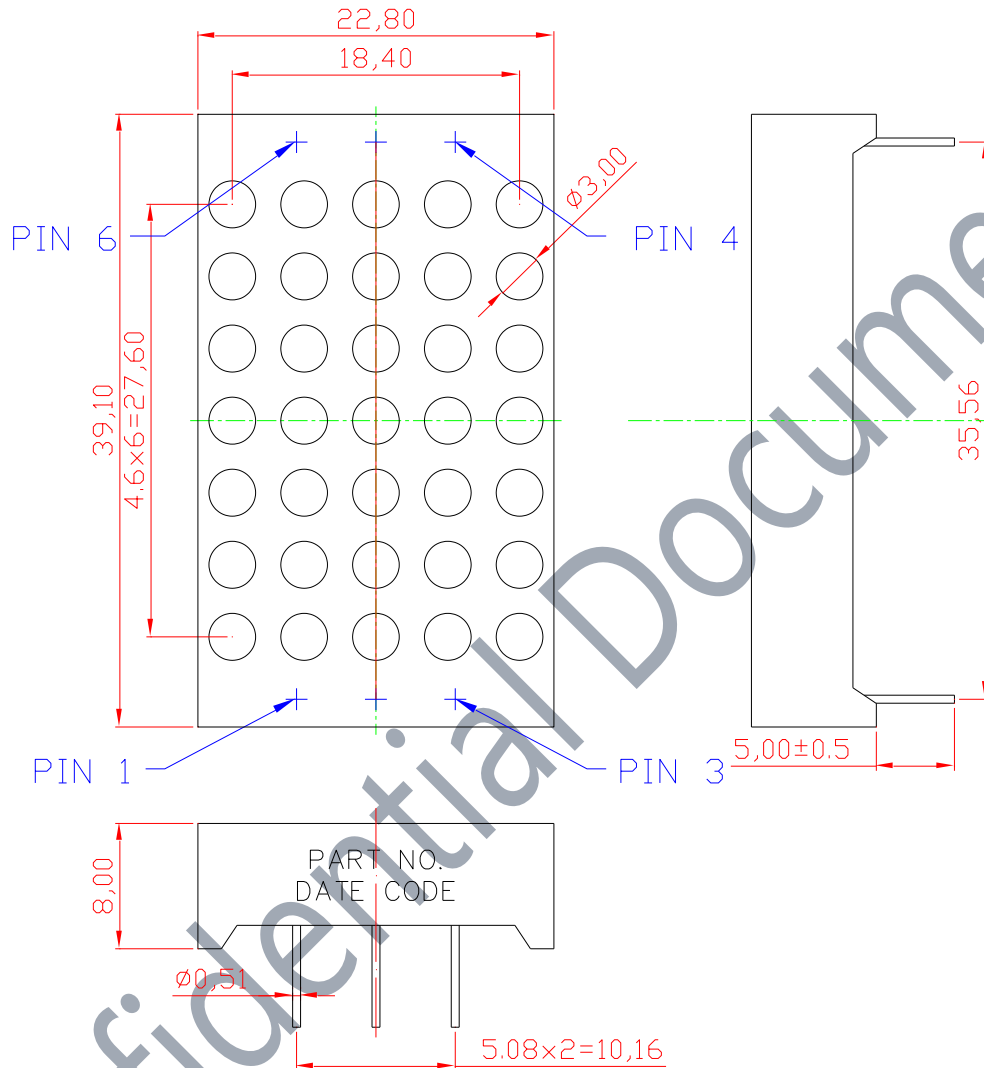
RoHS Compliance



Pb Free.



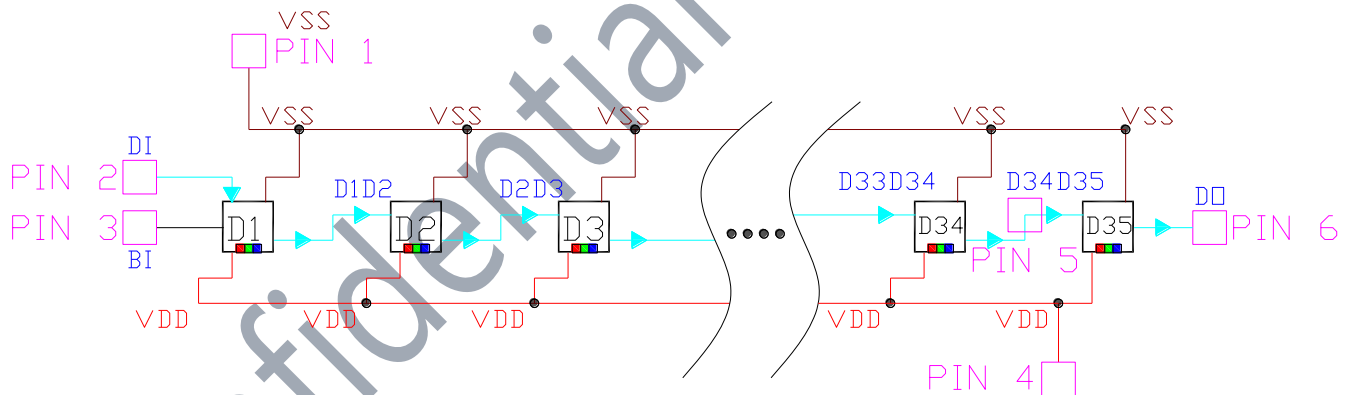
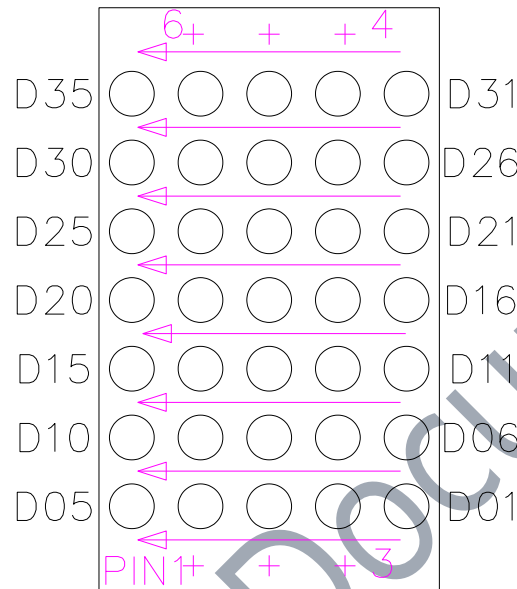
MECHANICAL DIMENSIONS



NOTE:

1. Dimension in millimeters (inches),
And tolerances are ± 0.25 mm (.01") specified.
2. Bending < Length : 2%

● TYPICAL INTERNAL EQUIVALENT CIRCUIT



- PIN 1 : Ground.
- PIN 2 : Control Data Signal Input.
- PIN 3 : Backup Data Signal Input
- PIN 4 : Power Supply.
- PIN 5 : Backup Data Signal Input From D35.
- PIN 6 : Control Data Signal Output.

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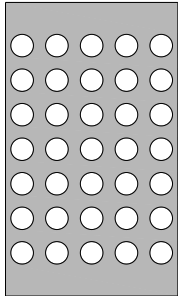
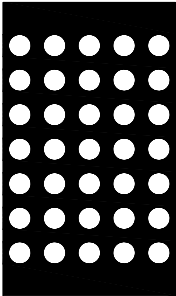
※EMITTED COLOR : RED & GREEN & BLUE

IN THE PRACTICAL APPLICATION CIRCUIT, THE SIGNAL INPUT AND OUTPUT PINS OF THE IC SIGNAL INPUT AND OUTPUT PINS SHOULD BE CONNECTED TO THE SIGNAL INPUT AND OUTPUT TERMINALS. IN ADDITION, IN ORDER TO MAKE THE IC CHIP IS MORE STABLE, EVEN THE CAPACITANCE BETWEEN DISPLAY IS ESSENTIAL BACK; APPLICATION: DISPLAY TRANSMISSION DISTANCE IS SHORT, SUGGESTED IN SIGNAL IN TIME THE CLOCK LINE INPUT AND OUTPUT END OF EACH CONNECTED IN SERIES PROTECTION RESISTORS(ABOUT 470 OHMS). APPLICATION: FOR MODULE OR GENERAL SPECIAL-SHAPED PRODUCTS, DISPLAY TRANSMISSION DISTANCE IS LONG, BECAUSE OF DIFFERENT WIRE AND TRANSMISSION DISTANCE, IN THE SIGNAL IN TIME CLOCK AT BOTH ENDS OF THE LINE ON GROUNDING PROTECTION RESISTANCE WILL BE SLIGHTLY DIFFERENT;

TO THE ACTUAL USE OF FIXED;

● PRODUCT APPEARANCE

The most common reflector color and segment color are show in below diagram.

-GW	-BW
	
※ REFLECTOR COLOR: Gray ※ SEGMENT COLOR: White	※ REFLECTOR COLOR: Black ※ SEGMENT COLOR: White

Opto Plus can customize reflector and segment colors by customer's request. If you have these request please visit www.opledtw.com or contact sales@opledtw.com for more

Standard Product Customization information.

Part NO. related to reflector and segment colors show as table below.

PART NO.	DESCRIPTION
OPD-M357A0F6-GW	Single data line Gray face White segment
OPD-M357A0F6-BW	Single data line Black face White segment

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● F6: FULL COLOR (AlInGaP/InGaP)

ABSOLUTE MAXIMUM RATING AT Ta=25° (Per SMD Chip)

Parameter	Symbol	Maximum Rating	Unit
Supply Voltage	VDD	6.5	V
Power Dissipation	PD	<400	mW
Maximum Output Current	I _{LEDOUT}	5	mA
Operating temperature	T _{OP}	-25 to + 85	°C
Storage temperature	T _{ST}	-25 to + 85	°C
Welding temperature	T _M	300(<8sec.)	°C

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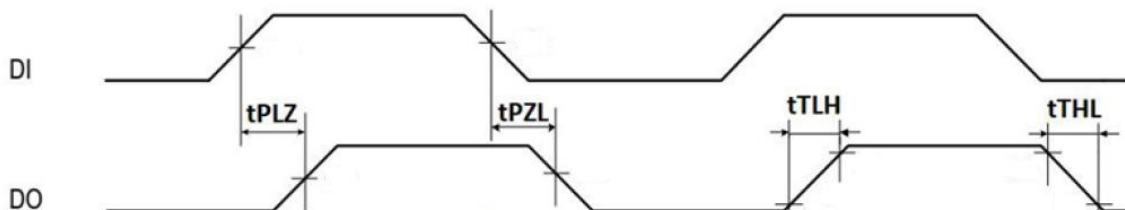
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ELECTRICAL - OPTICAL CHARACTERISTICS AT TA=25°C (PER SMD CHIP)

Parameter	Symbol	Min.	Typ.	Max.	Unit	Note
Supply Voltage	VDD	3.3	5	5.5	V	
Operation Current	I _{DD}		1		mA	R/G/B without load
Sleep Mode Current	I _{sleep}		5		uA	
Input High "H" of DI、BI	V _{IH}	0.7*VDD		VDD+0.4	V	
Input Low "L" of DI、BI	V _{IL}	-0.4		0.2*VDD	V	
Output High "H" of DO	V _{OH}	4.5			V	I _{OH} =3mA
Output Low "L" of DO	V _{OL}			0.4	V	I _{OL} =3mA
R/G/B Sink Current	I _{sk}	2.9	3	3.1	mA	Max. 3mA option
		4.8	5	5.2	mA	Max. 5mA option
R/G/B Current Gain	G _{level}		3/17		mA/level	Max. 3mA option
			5/17		mA/level	Max. 5mA option
DI / BI Input Leakage	I _{leak}			1	uA	V _{DI} =V _{BI} =VDD=5V
R/G/B off Leakage Current	I _{off}			1	uA	V _{R/G/B} =5V, PWM off

Parameter	Symbol	Min.	Typ.	Max.	Units	Note
Propagation delay time	t _{PLZ}			80	ns	DI → DO, load=30pF
	t _{PZL}			80	ns	
Rising time	t _{THL}		15		ns	
Falling time	t _{TLH}		15		ns	
Rising time	t _R		50		ns	ISK(R/G/B) =3/5mA, load=30pF
Falling time	t _F		50		ns	
Data rate	F _{data}		800		KHz	

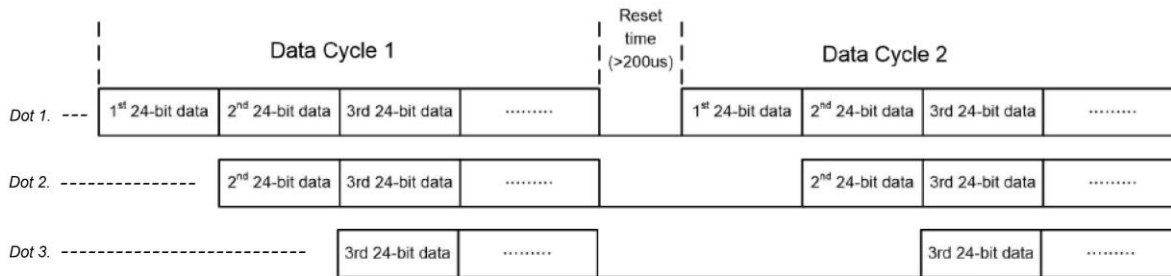


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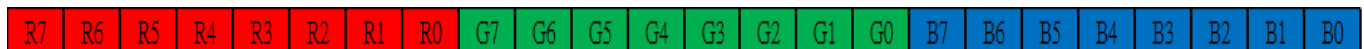
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Data Transfer Protocol



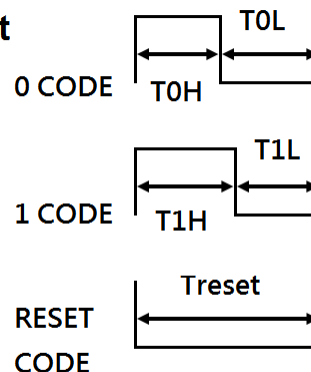
The single wire data transfer protocol supports 24-bit data for each LED RGB display data refresh.

The IC receives 24-bit data and passes the remaining data to next LED. The 24-bit data consist of green, red and blue data, each with 8-bit width, and are transferred with MSB first.



The transferred data are recognized based on the pulse widths received by the IC. A low bit 0 is represented by a 0.3us high pulse followed by a 0.9us low pulse. A high bit 1 is represented by a 0.9us high pulse followed by a 0.3us low pulse. A low pulse $\geq 200\mu s$ is used to issue a reset command to the IC to start a new cycle of serial commands.

Sequence Chart



(T0H:0.3us+0.15us, T0L:0.9us+0.15us)
(T1H:0.9us+0.15us, T1L:0.3us+0.15us)



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Sample CODE

```
// Please write using Arduino IDE.

// Make sure that the Adafruit_NeoPixel library has been installed.

#include <Adafruit_NeoPixel.h>
#define LED_PIN    4    // Signal pin for the LED Display.
#define LED_COUNT  35   // Number of LEDs in the LED Display.
Adafruit_NeoPixel strip(LED_COUNT, LED_PIN, NEO_GRB + NEO_KHZ800);
// Function used to create colorful effects
void setup() {
    strip.begin();
    strip.show();
    strip.setBrightness(127); //Set brightness to approximately 1/2 (maximum value = 255)
}
void loop() {
    strip.setPixelColor(0, 255, 0, 0); // Turn on D1-Red
    strip.setPixelColor(1, 255, 0, 0); // Turn on D3-Red
    strip.setPixelColor(8,  0, 0, 0); // Turn off
    strip.setPixelColor(34, 0, 255, 0); // Turn off
    strip.show(); // Update to display
    delay(500); // delay 0.5 seconds.
    strip.setPixelColor(0, 0, 0, 0); // Turn off
    strip.setPixelColor(1, 0, 0, 0); // Turn off
    strip.setPixelColor(8, 0, 255, 0); // Turn on D9-Green
    strip.setPixelColor(34, 0, 255, 0); // Turn on D35-Green
    strip.show(); // Update to display
    delay(500); // delay 0.5 seconds.
}
```

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● LUMINOUS INTENSITY (IV) BIN :

BIN	N	O	P
(Red) @5mA	80-105 mcd	106-134 mcd	135-160 mcd

BIN	Q	R	S
(Green) @5mA	180-205 mcd	206-234 mcd	235-260 mcd

BIN	K	L	M
(Blue) @5mA	30-42 mcd	43-57 mcd	58-70 mcd

Note: It maintains a tolerance of $\pm 10\%$ on Luminous Intensity.

● WAVELENGTH(λ D) BIN :

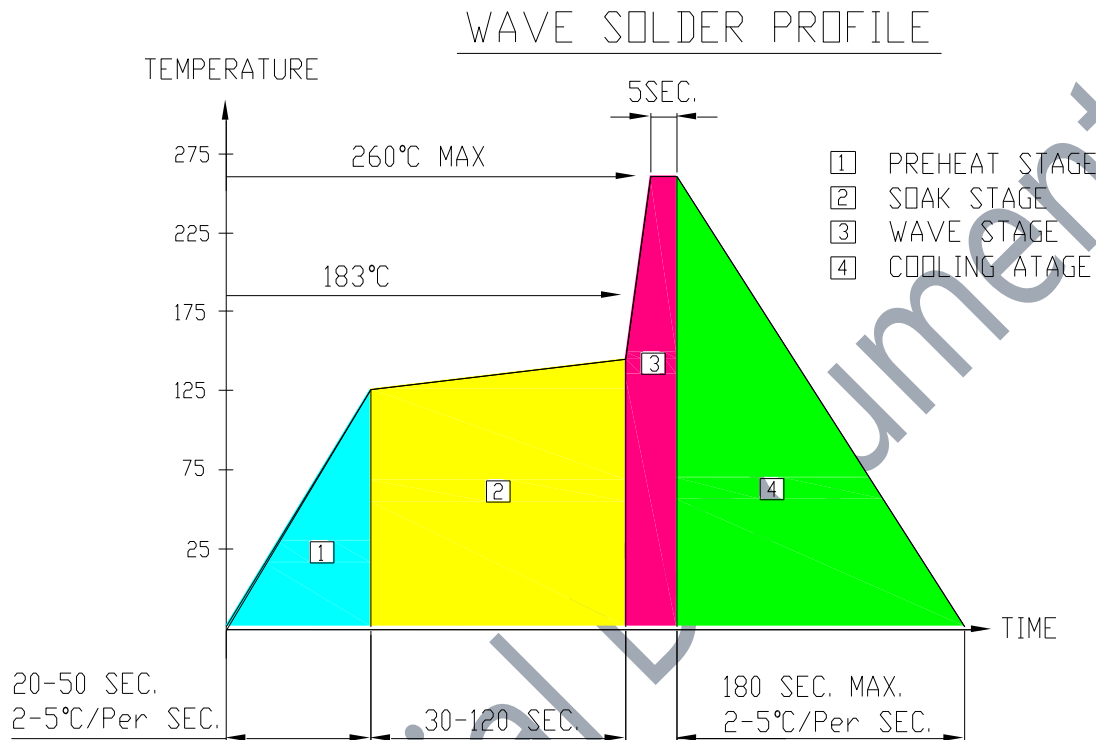
BIN	7	8	9
(Red) @5mA	618-619 nm	620-623 mcd	624-625 nm

BIN	4	5	6
(Green) @5mA	520-524 nm	525-529 mcd	530-535 nm

BIN	1	2	3
(Blue) @5mA	460 – 464 nm	465-469 nm	470 – 474 nm

Note: It maintains a tolerance of $\pm 0.5\text{nm}$ on Wavelength BIN.

● RECOMMEND SOLDERING PROFILE



● Note:

- Recommend pre-heat temperature of 105°C or less (as measured with a thermocouple attached to the LED pins) prior to immersion in the solder wave with a maximum solder bath temperature of 260°C
- Peak wave soldering temperature between 245°C ~ 225°C for 3 sec (5 sec max)
- No more than one wave soldering pass

● SOLDERING IRON

Basic spec is ≤ 4 sec when 260°C. If temperature is higher, time should be shorter (+10°C → 1 sec). Power dissipation of Iron should be smaller than 15W, and temperature should be controllable. Surface temperature of the device should be under 230°C.

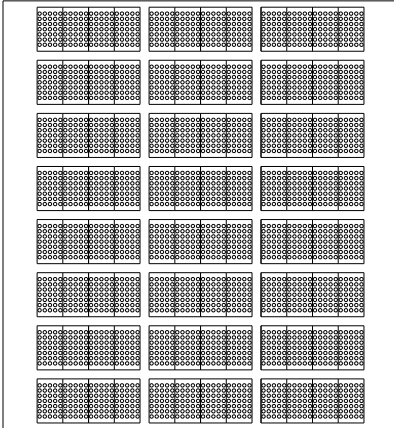
● REWORK

Customer must finish rework within ≤ 3 sec under 350°C.

The head of soldering iron cannot touch copper foil.

● PACKAGE DIMENSIONS

96 PCS(8X12) / 1 ESD Polyform



576 PCS / 6 ESD Polyform / 1 ESD BAG

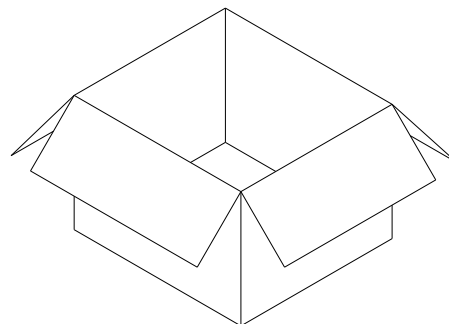


A reference for packing within ESD bag.



ESD BAG SIZE : 650 x 550 mm

1152 PCS / 2 ESD BAG / 1 OUTER CARTON



OUTER BOX SIZE : 430 x 390 x 300 mm

● Note:

LED DISPLAY STANDARD STORAGED CONDITION

Product in the original packaging material state is the recommended storage conditions.

TERATURE CONDITION	HUMIDITY CONDITION
5° C ~ 30° C	Below 60%RH

If the storage conditions do not meet specification standards, the component pins may become oxidized requiring re-plating and re-sorting before use. Suggest customers consume LEDs as soon as possible, and avoid long-term storage of large inventories.