

DATA SHEET

SUNGMUN CODE : USR-10(LG)
DESCRIPTION : ROTARY DIP SWITCH

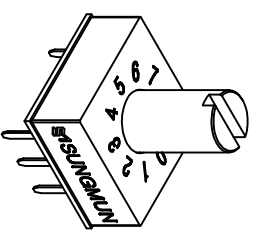
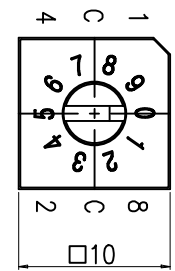
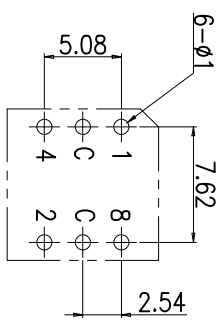
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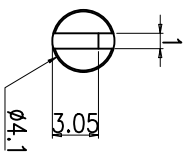
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SPECIFICATION

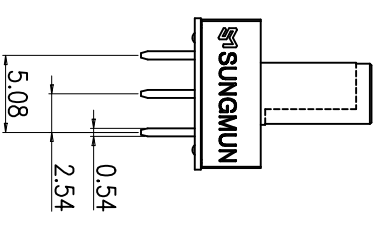
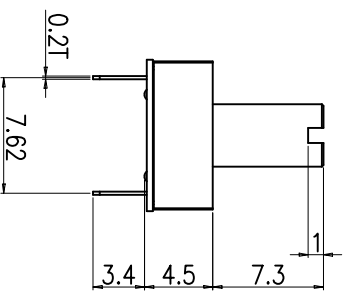
1. Rating : 25mA, DC 12V (Switching)
25mA, DC 24V (None-Switching)
2. Contact Resistance : 100mΩ Max
3. Insulation Resistance : 100MΩ Min at DC 250V
4. Operating Force : 700gf Max
5. Life cycle : 10,000 steps
6. Sealing : IP67 (Dust & Water proof)
7. Packing : 50pcs Tube



P.C.B DIMENSION (Top View)



ACTUATOR



Real Coded	
	C 1 2 4 8
0	●
1	●
2	●
3	●
4	●
5	●
6	●
7	●
8	●
9	●

Din ISO-2768-1m		DRAW/DESIGNED		CHECKED		APPROVED		G.TOL		TITLE	
Ranges	0.5-3	3-6	6-30	30-120	120-400	H.S LEE	K.N KIM	W.J LEE	UNIT	SCALE	MODEL NO.
Tolerance	±0.1	±0.1	±0.2	±0.3	±0.5	2023-09-18		2023-09-18		2023-09-18	
								mm		N:S	USR-10
								A4		SIZE	USR-10(LG)-01
											REV.
											01

1. Description:

This specification describes "10X10 slim size of Rotary Dip Switches" which is U&H series.

1-1 Operating / Storage Temperature Range : -40°C ~ +85°C

2. Rating:

2-1 None-Switching : 25 mA, DC 24V

2-2 Switching : 25 mA, DC 12V

3. Type of Actuation : Rotating

4. Electrical Characteristics

ITEM	DESCRIPTION	TEST CONDITIONS	REQUIREMENTS
4-1	Visual Examination	By visual examination check without any out pressure & testing.	There shall be no defects that affect the serviceability of the product.
4-2	Contact Resistance	① To be measured between the two terminals associated with each switch pole. ② Measurements shall be made with a 1kHz shall current contact resistance meter.	100mΩ max.
4-3	Insulation Resistance	250V DC, 1minute ±5seconds	100 MΩ min.
4-4	Dielectric withstanding Voltage	250V AC(50Hz or 60Hz)shall be applied between all the adjacent terminal and between the terminal and the frame for 1 minute.	There shall be no breakdown or flashover.



"U/H" SERIES ROTARY DIP SWITCH SPECIFICATION (10X10)

5. Mechanical Characteristics

ITEM	DESCRIPTION	TEST CONDITIONS	REQUIREMENTS
5-1	Operation Force	Operating direction shall be clockwise or counter clockwise direction	700gf·cm max
5-2	Operation Life	Measurements shall be made following the test set forth below: 1)150mA, 24V DC resistive load 2)Rate of operation: 15~20 cycles/ minute 3)Step of operation: 10,000 steps	1)As shown in item 4-3, 4-4 2)Contact Resistance: 200mΩ max

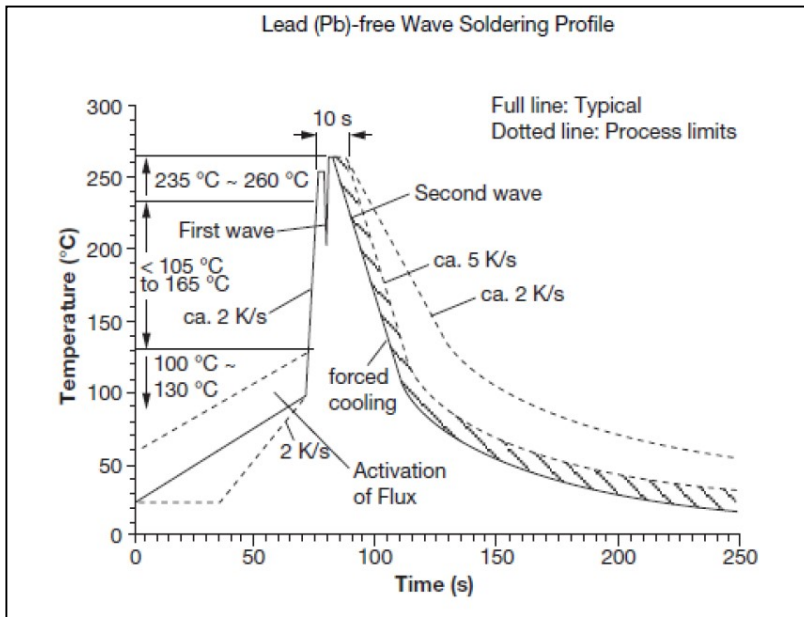
6. Environmental Characteristics

ITEM	DESCRIPTION	TEST CONDITIONS	REQUIREMENTS
6-1	Resistance Low Temperature	Following the test set forth below the sample shall be left in normal temperature and humidity conditions for an hour before measurements are made: 1)Temperature: -40°C ±3°C 2)Time: 96 hours	1)As shown in item 4-3, 4-4, 5-1 2)Contact Resistance: 200mΩ max
6-2	Resistance High Temperature	Following the test set forth below the sample shall be left in normal temperature and humidity conditions for an hour before measurements are made: 1)Temperature: 85°C ±2°C 2)Time: 96 hours	1)As shown in item 4-3, 4-4, 5-1 2)Contact Resistance: 200mΩ max
6-3	Resistance Humidity	Following the test set forth below the sample shall be left in normal temperature and humidity conditions for an hour before measurements are made: 1)Temperature: 40°C ±2°C 2)Relative humidity: 90~95% 3)Time: 96 hours	1)As shown in item 4-4, 5-1 2)Contact Resistance: 200mΩ max 3)Insulation Resistance: 10 MΩ min

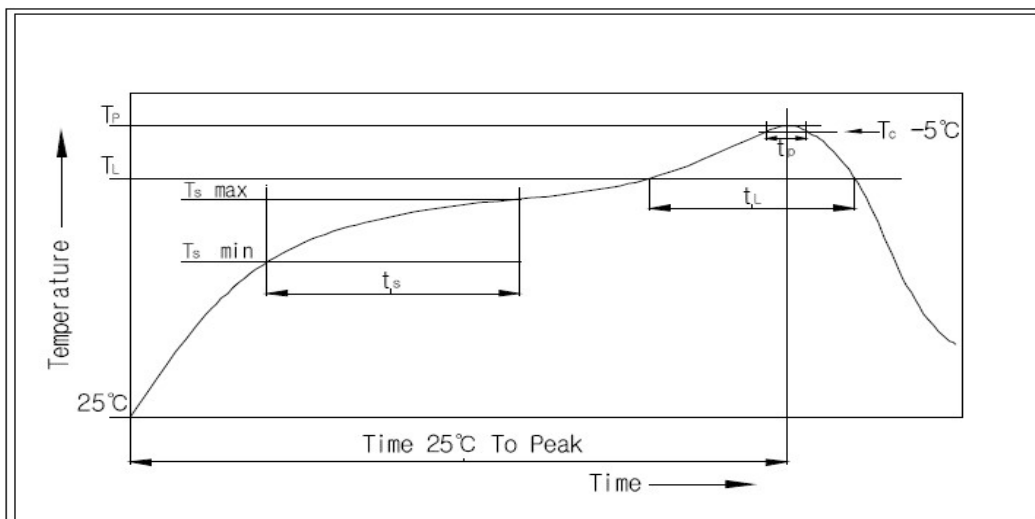
7. This item is "RoHS" Compliant

8. Manual Soldering : Max 350°C, 3 sec.

9. Wave Soldering Conditions:



10. Reflow Soldering Conditions: (SMD type only)



10-1 Condition for Soldering

Profile Feature	Pb-Free Assembly
Average Ramp-UP Rate(Ts max to TP)	3°C/second max
Preheat	
- Temperature Min(Ts min)	150°C
- Temperature Max(Ts max)	200°C
- Time (ts min to ts max)	60-180seconds
Time maintained above:	
- Temperature (TL)	217°C
- Time (tL)	60-150seconds
Peak/Classification Temperature(TP)	260°C +0°C/ -5°C
Time within 5°C of actual Peak Temperature(TP)	5~10 seconds
Ramp-Down Rate	6°C/sec max
Time 25°C to Peak Temperature	8 minutes max