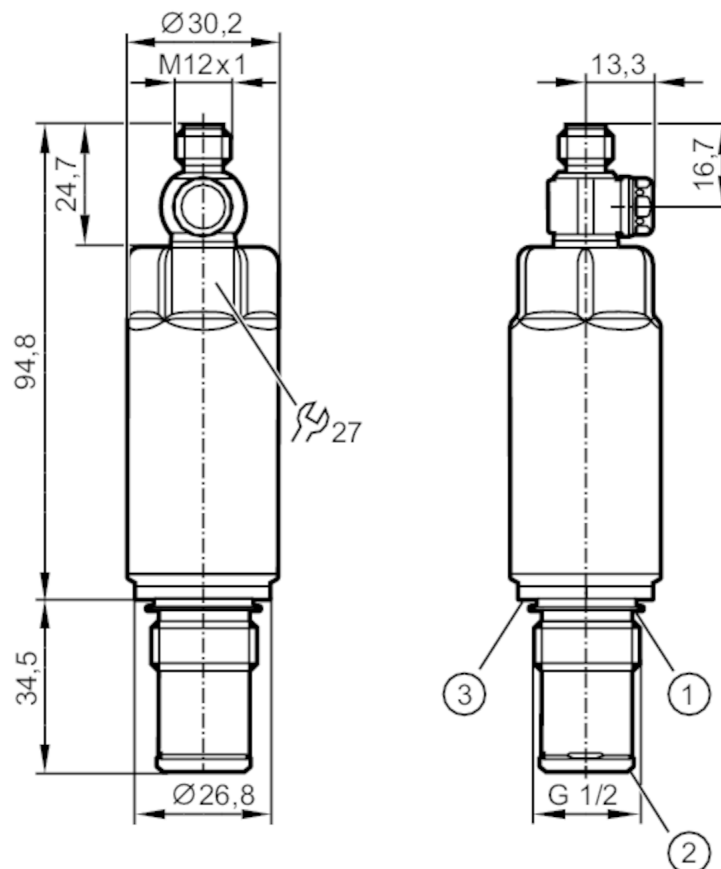


PM1503



Flush pressure sensor

PM-025-REA12-A-ZVG/US



- 1 Gasket FKM (for sealing on the back - not pressure resistant) / removable
- 2 pre-mounted PEEK sealing ring (removable) / metallic sealing area
- 3 groove for sealing ring DIN EN ISO 1179-2



ACS



CRN



EC 1935/2004

EHEDG

Certified

FCM



IO-Link

Reg31



UK

CA

Product characteristics

Number of inputs and outputs	Number of digital outputs: 1; Number of analogue outputs: 1		
Measuring range	-1...25 bar	-14.6...362.6 psi	-0.1...2.5 MPa
Process connection	threaded connection G 1/2 external thread sealing cone		

Application

Special feature	Gold-plated contacts		
Measuring element	ceramic-capacitive pressure measuring cell		
Temperature monitoring	yes		
Application	flush mountable for the food and beverage industry		
Media	viscous media and liquids with suspended particles; liquids and gases		
Conditionally suitable for	use in gases at pressures > 25 bar only on request		
Medium temperature [°C]	-25...150		
Min. bursting pressure	280 bar	3600 psi	28 MPa
Pressure rating	160 bar	2300 psi	16 MPa
Vacuum resistance [mbar]	-1000		
Type of pressure	relative pressure; vacuum		
No dead space	yes		

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MAWP (for applications according to CRN)	[bar]	43	
Electrical data			
Operating voltage	[V]	18...30 DC	
Min. insulation resistance	[MΩ]	100; (500 V DC)	
Protection class		III	
Reverse polarity protection		yes	
Integrated watchdog		yes	
2-wire			
Current consumption	[mA]	3.5...21.5	
Power-on delay time	[s]	< 1	
3-wire			
Current consumption	[mA]	< 45	
Power-on delay time	[s]	< 0.5	
Inputs / outputs			
Number of inputs and outputs	Number of digital outputs: 1; Number of analogue outputs: 1		
Outputs			
Total number of outputs	2		
Output signal	analogue signal; IO-Link; (configurable)		
Number of digital outputs	1; (IO-Link)		
Number of analogue outputs	1		
Analogue current output	[mA]	4...20; (scalable; 1:5)	
Max. load	[Ω]	700; (Ub = 24 V; (Ub - 9 V) / 21.5 mA)	
Short-circuit proof	yes		
Overload protection	yes		
Measuring/setting range			
Measuring range	-1...25 bar	-14.6...362.6 psi	-0.1...2.5 MPa
Analogue start point	-1...20 bar	-14.6...290 psi	-0.1...2 MPa
Analogue end point	4...25 bar	58...362.6 psi	0.4...2.5 MPa
In steps of	0.01 bar	0.2 psi	0.001 MPa
Factory setting	ASP = 0.0 bar	AEP = 25.0 bar	
Temperature monitoring			
Measuring range	-25...150 °C		-13...302 °F
Accuracy / deviations			
Repeatability	[% of the span]	< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)	
Characteristics deviation	[% of the span]	< ± 0,5; (linearity incl. hysteresis and repeatability, limit value setting to DIN EN IEC 62828-1)	
Linearity deviation	[% of the span]	< ± 0,15; (Turn down 1:1)	
Hysteresis deviation	[% of the span]	< ± 0,15; (Turn down 1:1)	
Long-term stability	[% of the span]	< ± 0,1; (Turn down 1:1; per year)	

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Total deviation over temperature range	Temperature range		total deviation
	-25...15 °C		Characteristics deviation ± 0,05 % of the span / 10 K
	15...80 °C		Characteristics deviation
	80...150 °C		Characteristics deviation ± 0,1 % of the span / 10 K
Notes on the accuracy / deviation	for further details see section Diagrams and graphs		
Temperature monitoring			
Accuracy	[K]	± 2.5 K + (0.045 x (ambient temperature - medium temperature))	
Repeatability	[K]	± 0,2	
Resolution	[K]	0.2	
Response times			
Damping for the analogue output dAA	[s]	0...4	
2-wire			
Step response time analogue output	[ms]	30	
3-wire			
Step response time analogue output	[ms]	7	
Temperature monitoring			
Dynamic response T05 / T09	[s]	< 10 / < 25; (DIN EN 60751 water; > 0,9 m/s)	
Interfaces			
Communication interface	IO-Link		
Transmission type	COM2 (38,4 kBaud)		
IO-Link revision	1.1		
SDCI standard	IEC 61131-9		
Profiles	Smart Sensor ED2: Identification and Diagnosis (0x4000), Measurement Data Channel (0x800A)		
SIO mode	no		
Required master port type	A; (when pin 2 not connected: B)		
Min. process cycle time	[ms]	4.5	
IO-Link resolution pressure	[bar]	0.005	
IO-Link resolution temperature	[K]	0.2	
IO-Link process data (cyclical)	function	bit length	
	pressure	16	
	temperature	16	
	device status	4	
IO-Link functions (acyclical)	application specific tag; internal temperature		
Supported DeviceIDs	Type of operation	DeviceID	
	default	1019	
Operating conditions			
Ambient temperature	[°C]	-25...80	
Storage temperature	[°C]	-40...100	
Protection	IP 67; IP 68; IP 69K		

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Tests / approvals		
EMC	DIN EN 61326-1	
Shock resistance	DIN EN 60068-2-27	50 g (11 ms)
Vibration resistance	DIN EN 60068-2-6	20 g (10...2000 Hz)
MTTF [years]	322	
Note on approval	factory certificate available as download at www.factory-certificate.ifm	
UL approval	UL Approval no.	J024
	File number UL	E174189

Mechanical data		
Weight [g]	268.1	
Housing	cylindrical	
Dimensions [mm]	Ø 30.2 / L = 129.3	
Materials	stainless steel (316L/1.4404); PTFE; FKM	
Materials (wetted parts)	ceramics (99.9 % Al ₂ O ₃); stainless steel (316L/1.4435); surface characteristics: Ra < 0,4 / Rz 4; PEEK; PTFE	
Min. pressure cycles	100 million	
Tightening torque [Nm]	20	
Process connection	threaded connection G 1/2 external thread sealing cone	

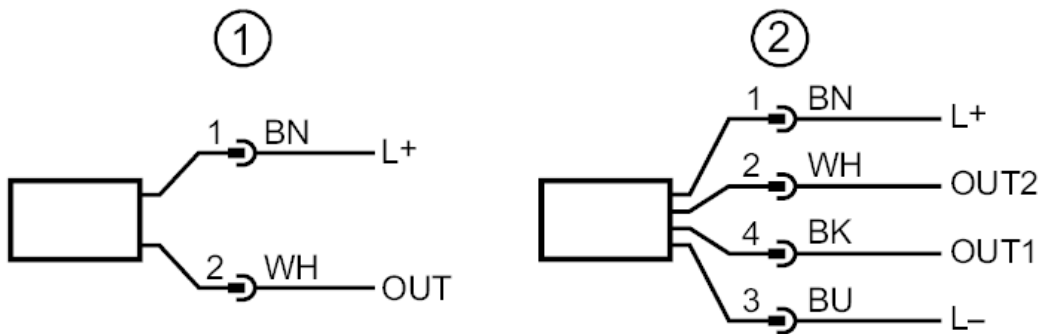
Remarks	
Pack quantity	1 pcs.

Electrical connection

Connector: 1 x M12; coding: A; Contacts: gold-plated



Connection



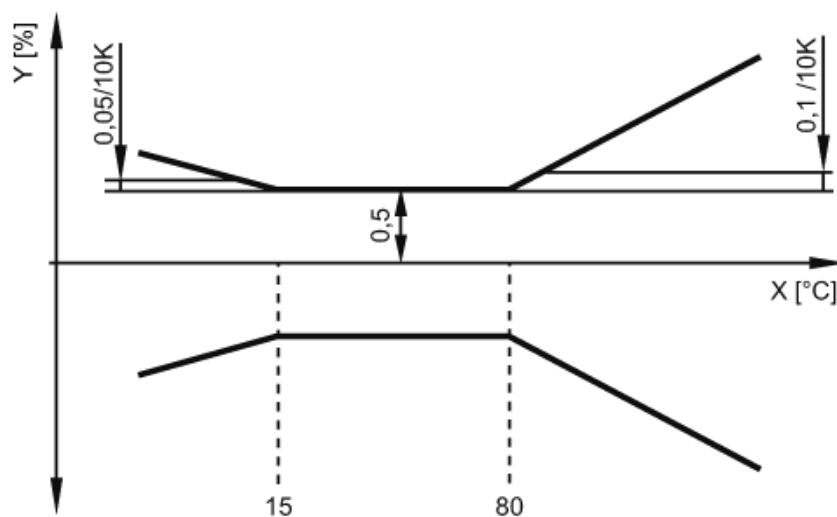
- 1
- connection for 2-wire operation (analogue)
- 2
- connection for 3-wire operation (analogue / IO-Link)
OUT1: IO-Link
OUT2: analogue output



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Diagrams and graphs



X temperature
Y total deviation