

SPECIFICATIONS

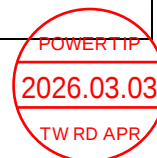
CUSTOMER	:	
SAMPLE CODE	:	SH800480T013-IHA12
MASS PRODUCTION CODE	:	PH800480T013-IHA12
SAMPLE VERSION	:	02
SPECIFICATIONS EDITION	:	002
DRAWING NO. (Ver.)	:	LMD-PH800480T013-IHA12 (Ver.002)
PACKAGING NO. (Ver.)	:	PKG-PH800480T013-IHA12 (Ver.001)

Customer Approved

Date:

Approved	Checked	Designer
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- ☐ Preliminary specification for design input
☒ Specification for sample approval



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History of Version

[illegible]

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1. SPECIFICATIONS

1.1 Features

<u>Item</u>	<u>Standard Value</u>
Display Resolution	800 * 3 (RGB) * 480 Dots
LCD Type	a-Si TFT , Normally White , Transmissive Type
Screen Size(inch)	7.0 inch
Viewing Direction	6 O'clock (Gray scale Inversion) *1
	12 O'clock (*2)
LCD Surface Treatment	Anti-Glare
Color Configuration	R.G.B. Vertical Stripe
Backlight Type	White LED B/L
Weight	118.4 g
Interface	24 Bits RGB Interface
ROHS	THIS PRODUCT CONFORMS THE ROHS OF PTC Detail information please refer website : http://www.powertip.com.tw/news_detail.php?Key=1&cID=1

Note:

- *1. For saturated color display content (eg. pure-red, pure-green, pure-blue or pure-colors -combinations).
- *2. "For display content based upon multicolor images eg. photos, RGB defined user interfaces"

1.2 Mechanical Specifications

<u>Item</u>	<u>Standard Value</u>	<u>Unit</u>
Outline Dimension	164.9 (W) * 100.0 (L) * 3.4 (H)	mm

LCD panel

<u>Item</u>	<u>Standard Value</u>	<u>Unit</u>
Active Area	154.08 (W) * 85.92 (L)	mm

Note : For detailed information please refer to LCM drawing.

1.3 Absolute Maximum Ratings

Item	Symbol	Condition	Min.	Max.	Unit
Power Supply Voltage	VDD	GND=0V	-0.3	+5.0	V
	VCC	GND=0V	-0.3	+20.0	V
Operating Temperature	T _{OP} (Ts)	Note 1	-20	+70	°C
Storage Temperature	T _{ST} (Ta)	Note 2	-30	+80	°C

The absolute maximum rating values of this product are not allowed to be exceeded at any times. Should a module be used with any of the absolute maximum ratings exceeded, the characteristics of the module may not be recovered, or in an extreme case, the module may be permanently destroyed.

Note 1 : Ts is the temperature of panel's surface.

Note 2 : Ta is the ambient temperature of samples.

1.4 DC Electrical Characteristics

Item	Symbol	Condition	Min.	Typ.	Max.	Unit
Power Supply for TFT Panel	VDD	GND=0V	3.0	3.3	3.6	V
Power Supply for Backlight Unit	VCC	GND=0V	5	12	15	V
Input Voltage for TFT Panel	V _{IH}	GND=0V	0.7VDD	-	VDD	V
	V _{IL}	GND=0V	0	-	0.3VDD	V
Supply Current for TFT Panel	IDD	IDD@VDD=3.3V	-	80	120	mA
Supply Current for Backlight Unit	ICC	ICC@VCC=5V	-	650	780	mA
Supply Current for Backlight Unit	ICC	ICC@VCC=12V	-	240	360	mA
Input Voltage for PWM Signal	VPH	GND=0V	1.2	-	-	V
	VPL	GND=0V	-	-	0.4	V
Dimming Clock Rate	fP	GND=0V	5	-	100	kHz

1.5 Optical Characteristics

TFT LCD Module

Ta=25°C

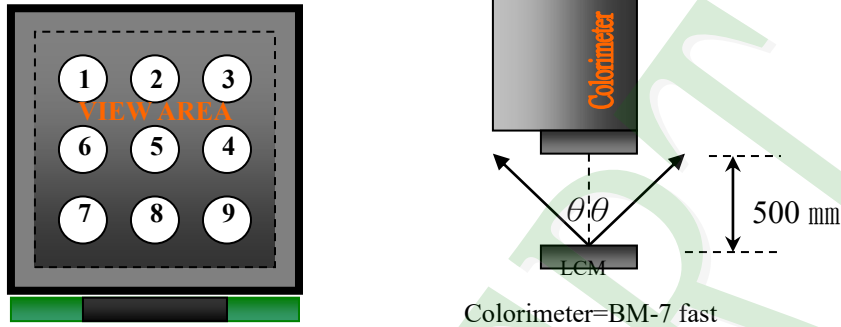
Item		Symbol	Condition	Min.	Typ.	Max.	unit	:
Response Time	Rise	Tr	Ta = 25°C θX, θY = 0°	-	10	20	ms	Note 2
	Fall	Tf		-	15	30		
Viewing Angle	Top	θY+	CR ≥ 10	40	50	-	Deg.	Note 4
	Bottom	θY-		60	70	-		
	Left	θX-		60	70	-		
	Right	θX+		60	70	-		
Contrast Ratio		CR	Ta = 25°C θX , θY = 0°	400	500	-	-	Note 3
Color of CIE Coordinate	White	X		0.24	0.29	0.34	-	Note1
		Y		0.27	0.32	0.37		
	Red	X		0.52	0.57	0.62		
		Y		0.30	0.35	0.40		
	Green	X		0.29	0.34	0.39		
		Y		0.54	0.59	0.64		
	Blue	X		0.09	0.14	0.19		
		Y		0.03	0.08	0.13		
Average Brightness Pattern=White Display (With LCD) *2		IV	VCC=12.0V	800	1000	-	cd/m ²	Note1
Uniformity (With LCD) *1		△B		70	-	-	%	Note1

Note 1:

*1 : $\Delta B = B(\min) / B(\max) * 100\%$

*2 : Measurement Condition for Optical Characteristics:

- a : Environment: $25^{\circ}\text{C} \pm 5^{\circ}\text{C}$ / $60 \pm 20\% \text{R.H}$, no wind , dark room below 10 Lux at typical lamp current and typical operating frequency.
- b : Measurement Distance: $500 \pm 50 \text{ mm}$, ($\theta = 0^{\circ}$)
- c : Equipment: TOPCON BM-7 fast , (field 1°) , after 10 minutes operation.
- d : The uncertainty of the C.I.E coordinate measurement ± 0.01 , Average Brightness $\pm 4\%$



To be measured at the center area of panel with a viewing cone of 1° by Topcon luminance meter BM-7, after 10 minutes operation (module)

Note2: Definition of response time:

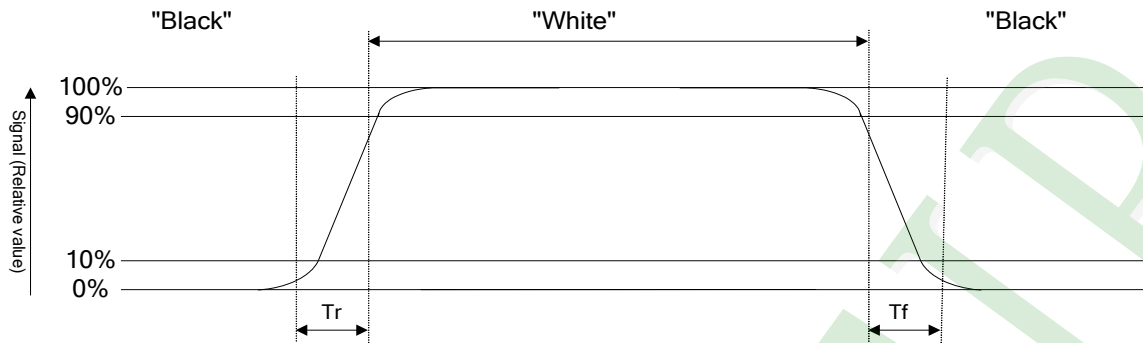
The output signals of photo detector are measured when the input signals are changed from "black" to "white"(falling time) and from "white" to "black"(rising time), respectively. The response time is defined as the time interval between the 10% and 90% of Amplitudes.

Refer to figure as below:

Normally White



Normally Black



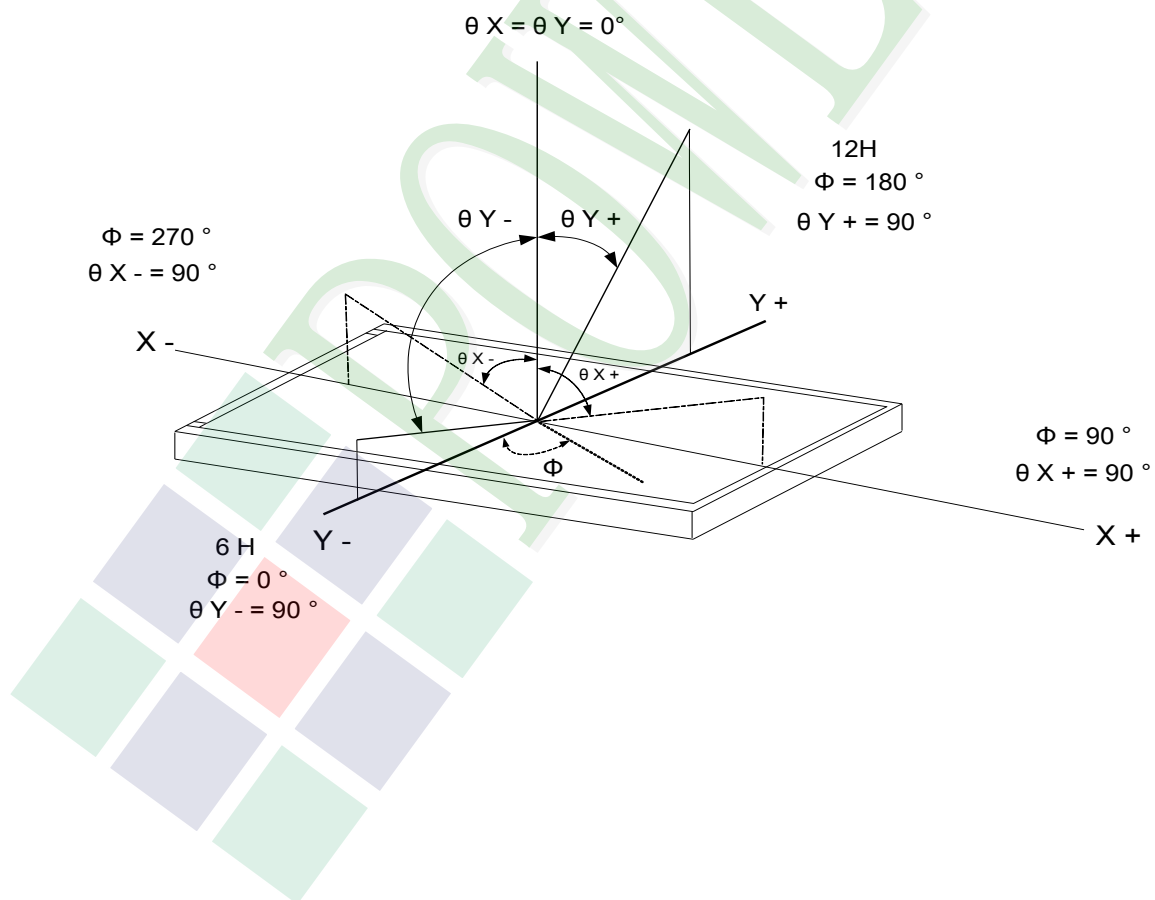
Note3: Definition of contrast ratio:

Contrast ratio is calculated with the following formula

$$\text{Contrast ratio (CR)} = \frac{\text{Photo detector output when LCD is at "White" state}}{\text{Photo detector output when LCD is at "Black" state}}$$

Note4: Definition of viewing angle:

Refer to figure as below:



1.6 Backlight Characteristics

Maximum Ratings

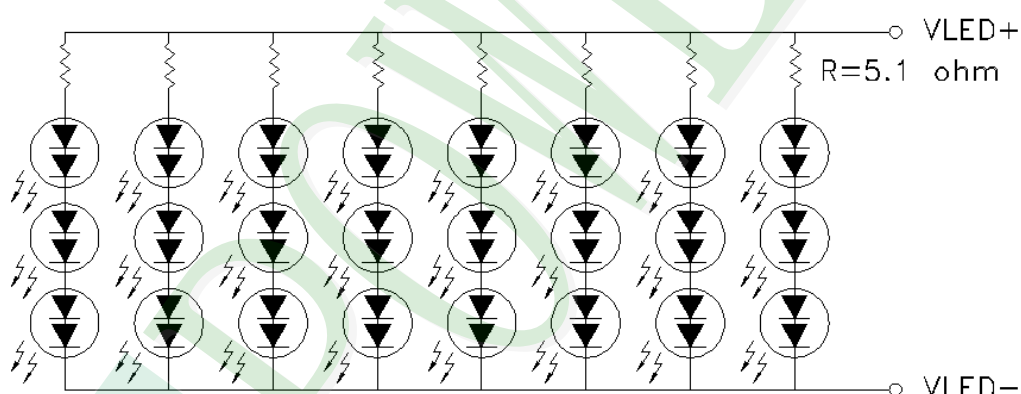
<u>Item</u>	<u>Symbol</u>	<u>Min.</u>	<u>Max.</u>	<u>Unit</u>	<u>Remark</u>
LED Forward Current	I_F		35 * 8	mA	-
LED Reverse Voltage	V_R		10 * 3	V	

Electrical / Optical Characteristics

<u>Item</u>	<u>Symbol</u>	<u>Condition</u>	<u>Min.</u>	<u>Typ.</u>	<u>Max.</u>	<u>Unit</u>	<u>Remark</u>
LED Voltage	V_L	$I_L=140\text{mA}$	16.8	18.0	19.2	V	Note1
LED Life Time	-		50000	-	-	hr	Note2

Note 1: The LED Supply Voltage is defined by the number of LED at $T_a=25\text{ }^{\circ}\text{C}$.

Note 2: The "LED life time" is defined as the module brightness decrease to 50% original brightness at $T_a=25\text{ }^{\circ}\text{C}$ and $I_L=140\text{ mA}$. The LED life time could be decreased if operating I_L is larger than 140 mA.



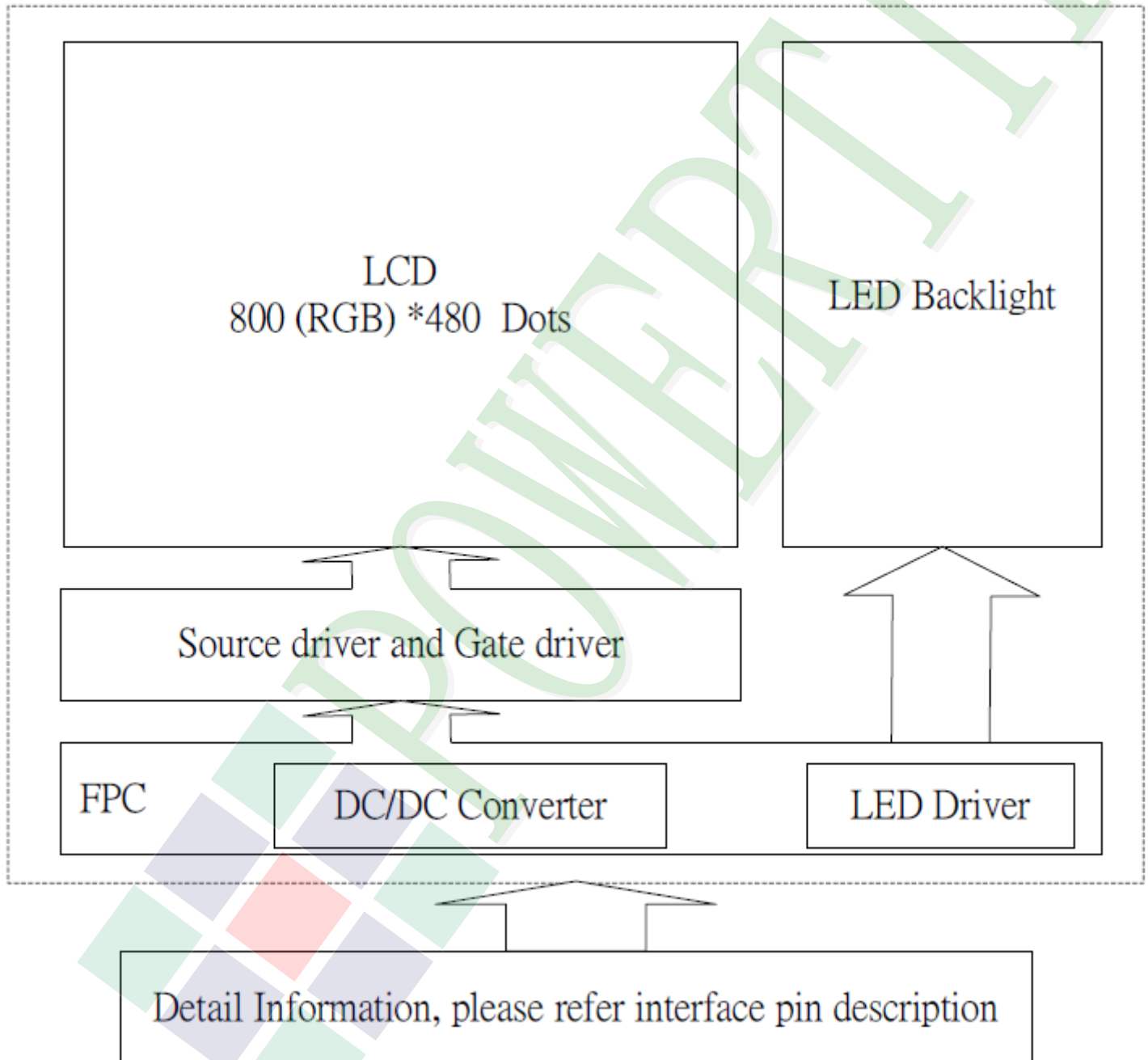
2. MODULE STRUCTURE

2.1 Counter Drawing

2.1.1 LCM Mechanical Diagram

* See Appendix

2.1.2 Block Diagram



2.2 Interface Pin Description

TFT LCM Interface

Pin#	Name	Description
1	GND	Power Ground.
2	VDD	Power for Digital Circuit.
3	VDD	Power for Digital Circuit.
4	VCC	Power For LED backlight.
5	VCC	Power For LED backlight.
6	PWM	Shutdown & Dimming control input for backlight. Do not allow this pin to float. "Hi" =100%, "Low" = 0%.
7	GND	Power Ground.
8	R0	Red Data.
9	R1	Red Data.
10	R2	Red Data.
11	R3	Red Data.
12	GND	Power Ground.
13	R4	Red Data.
14	R5	Red Data.
15	R6	Red Data.
16	R7	Red Data.
17	GND	Power Ground.
18	G0	Green Data.
19	G1	Green Data.
20	G2	Green Data.
21	G3	Green Data.
22	GND	Power Ground.
23	G4	Green Data.
24	G5	Green Data.
25	G6	Green Data.
26	G7	Green Data.
27	GND	Power Ground.
28	B0	Blue Data.
29	B1	Blue Data.

Pin#	Name	Description
30	B2	Blue Data.
31	B3	Blue Data.
32	GND	Power Ground.
33	B4	Blue Data.
34	B5	Blue Data.
35	B6	Blue Data.
36	B7	Blue Data.
37	GND	Power Ground.
38	HS	Line synchronization signal. Horizontal Sync Input.
39	VS	Frame synchronization signal. Vertical Sync Input.
40	GND	Power Ground.
41	DE	Display enable pin from controller. Data Input Enable.
42	GND	Power Ground.
43	DCLK	Sample clock. Data will be latched at the falling edge of DCLK.
44	GND	Power Ground.
45	CS(NC) / ID1	No Function./ ID[4:1]These pins select LCM type.
46	SDIN(NC) / ID2	No Function./ ID[4:1]These pins select LCM type.
47	SCK(NC) / ID3	No Function ./ ID[4:1]These pins select LCM type.
48	DISPLAY/ID4	Display Enable (Hi Active)./ ID[4:1]These pins select LCM type.
49	/RESET	Global Reset (Low Active).
50	GND	Power Ground.

Note1:

ID Pins Definition:

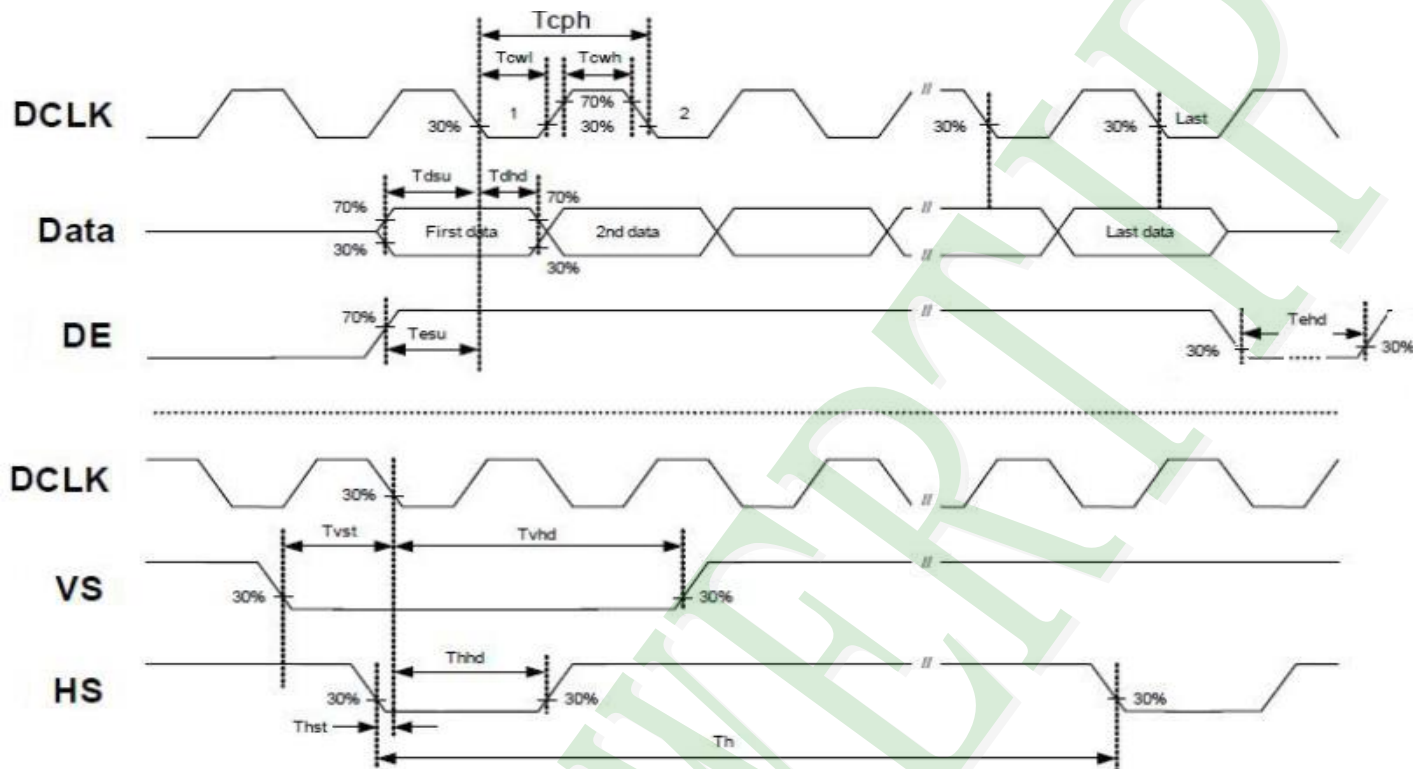
	PIN 45 ID1	PIN 46 ID2	PIN 47 ID3	PIN 48 ID4
3.5" Module	X	0	0	X
4.3" Module	X	1	0	X
5.0" Module	X	0	1	X
7.0" Module	X	1	1	X

1. Resistor = 10k ohm

2. "X" = No use

2.3 Timing Characteristics

2.3.1 Signal AC Characteristics

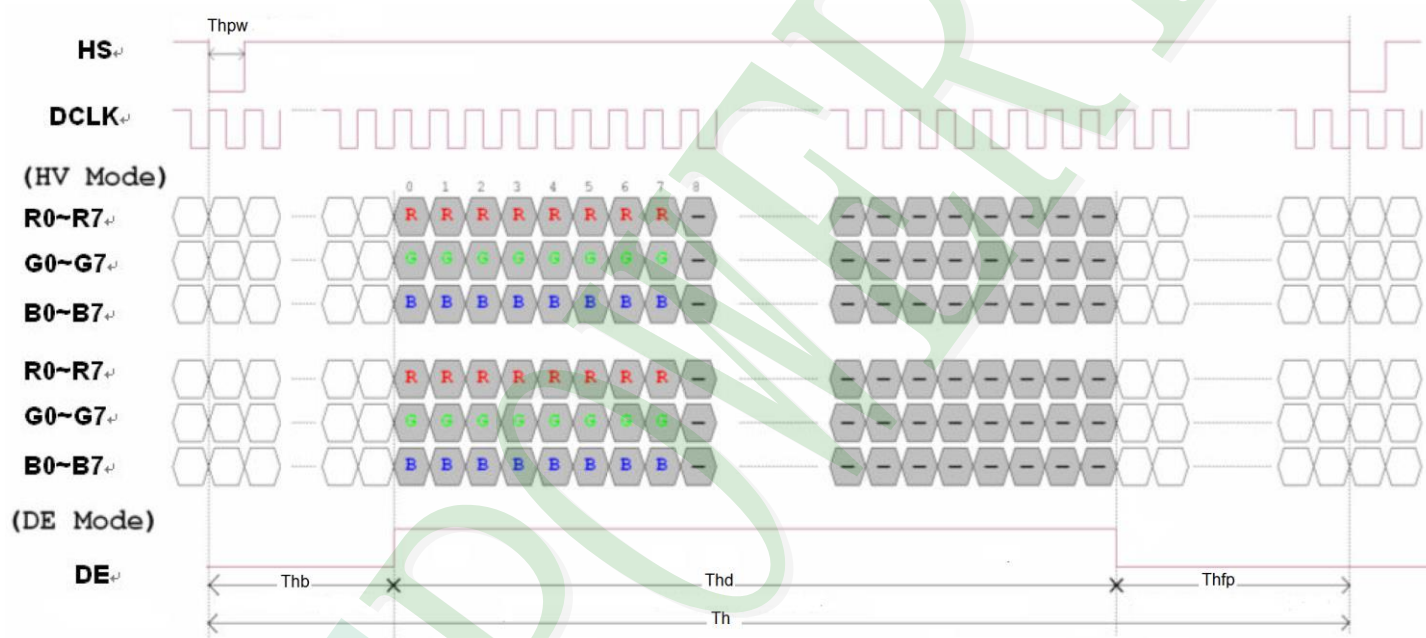


Item	Symbol	Values			Unit	Remark
		Min	Typ	Max		
HS setup time	Thst	8	-	-	ns	
HS hold time	Thhd	8	-	-	ns	
VS setup time	Tvst	8	-	-	ns	
VS hold time	Tvhd	8	-	-	ns	
Data setup time	Tdsu	8	-	-	ns	
Data hole time	Tdhd	8	-	-	ns	
DE setup time	Tesu	8	-	-	ns	
DE hold time	Tehd	8	-	-	ns	
DVDD Power On Slew rate	TPOR	-	-	20	ms	From 0 to 90% DVDD
RESET pulse width	TRst	1	-	-	ms	
DCLK cycle time	Tcph	20	30	-	ns	
Low Level Width	Tcwl	8	-	-	ns	
High Level Width	Tcwh	8	-	-	ns	
DCLK pulse duty	Duty	40	50	60	%	T_{cwh} / T_{cph}

2.3.2 Input Timing Setting

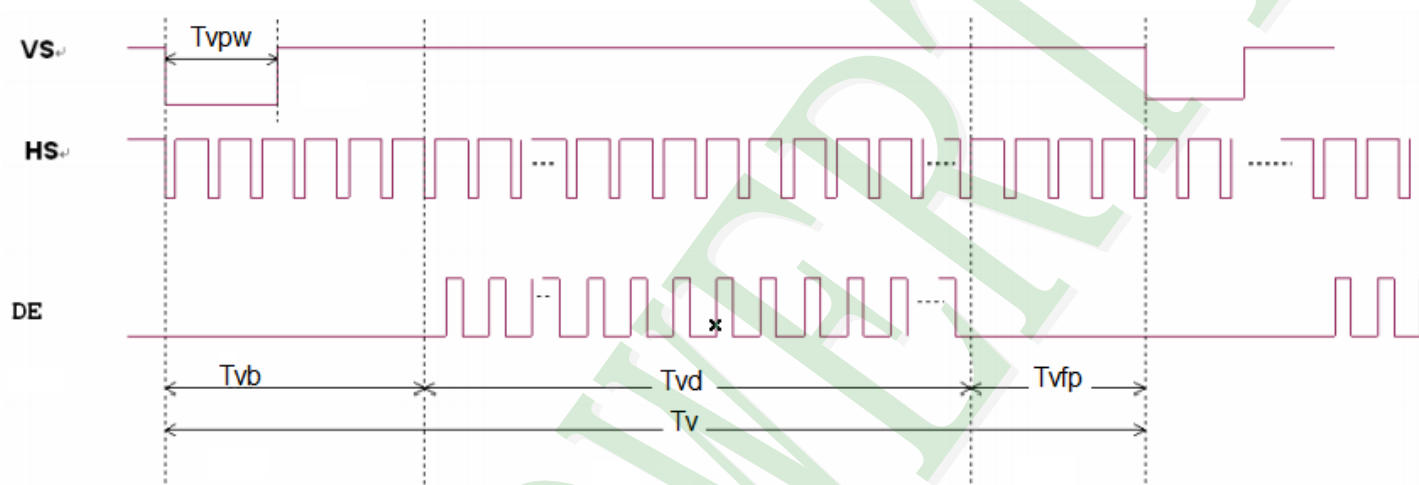
Item	Symbol	Values			Unit	Remark
		Min.	Typ.	Max.		
Horizontal Display Area	Thd	-	800	-	DCLK	
DCLK Frequency	Fclk	26.4	33.3	46.8	MHz	
One Horizontal Line	Th	862	1056	1200	DCLK	
HS pulse width	Thpw	1	-	40	DCLK	
HS Blanking	Thb	46	46	46	DCLK	
HS Front Porch	Thfp	16	210	354	DCLK	

Horizontal input timing diagram



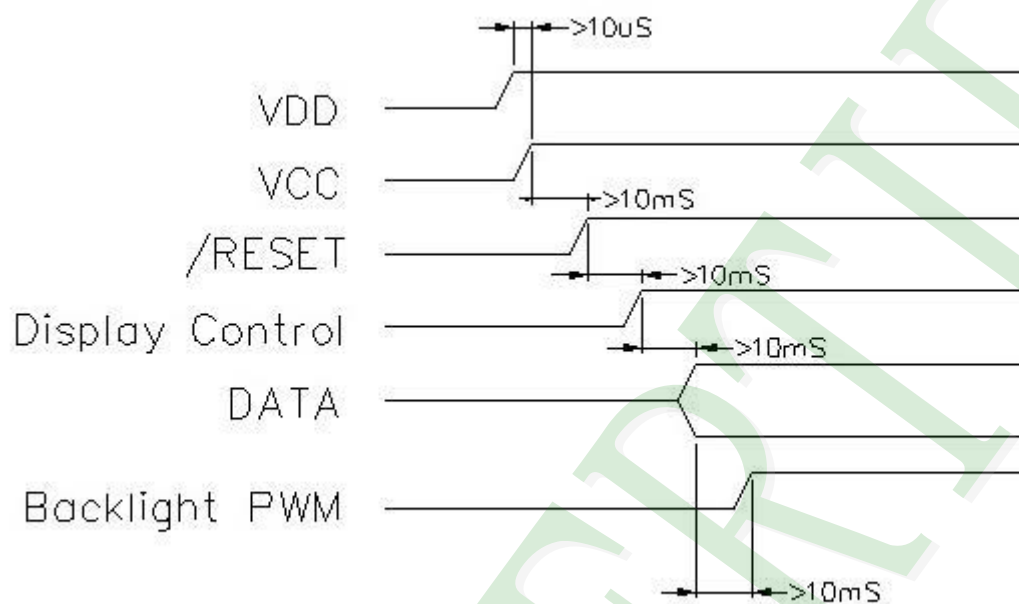
Item	Symbol	Values			Unit	Remark
		Min.	Typ.	Max.		
Vertical Display Area	Tvd	-	480	-	TH	
VS period time	Tv	510	525	650	TH	
VS pulse width	Tvpw	1	-	20	TH	
VS Blanking	Tvb	23	23	23	TH	
VS Front Porch	Tvfp	7	22	147	TH	

Vertical input timing diagram

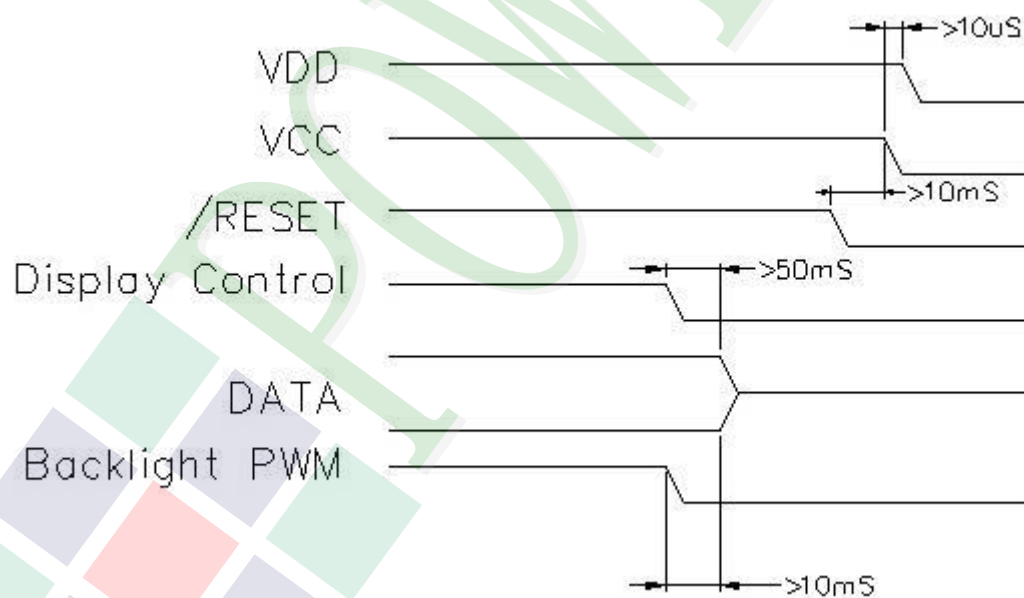


2.3.3 Power Sequence

POWER ON

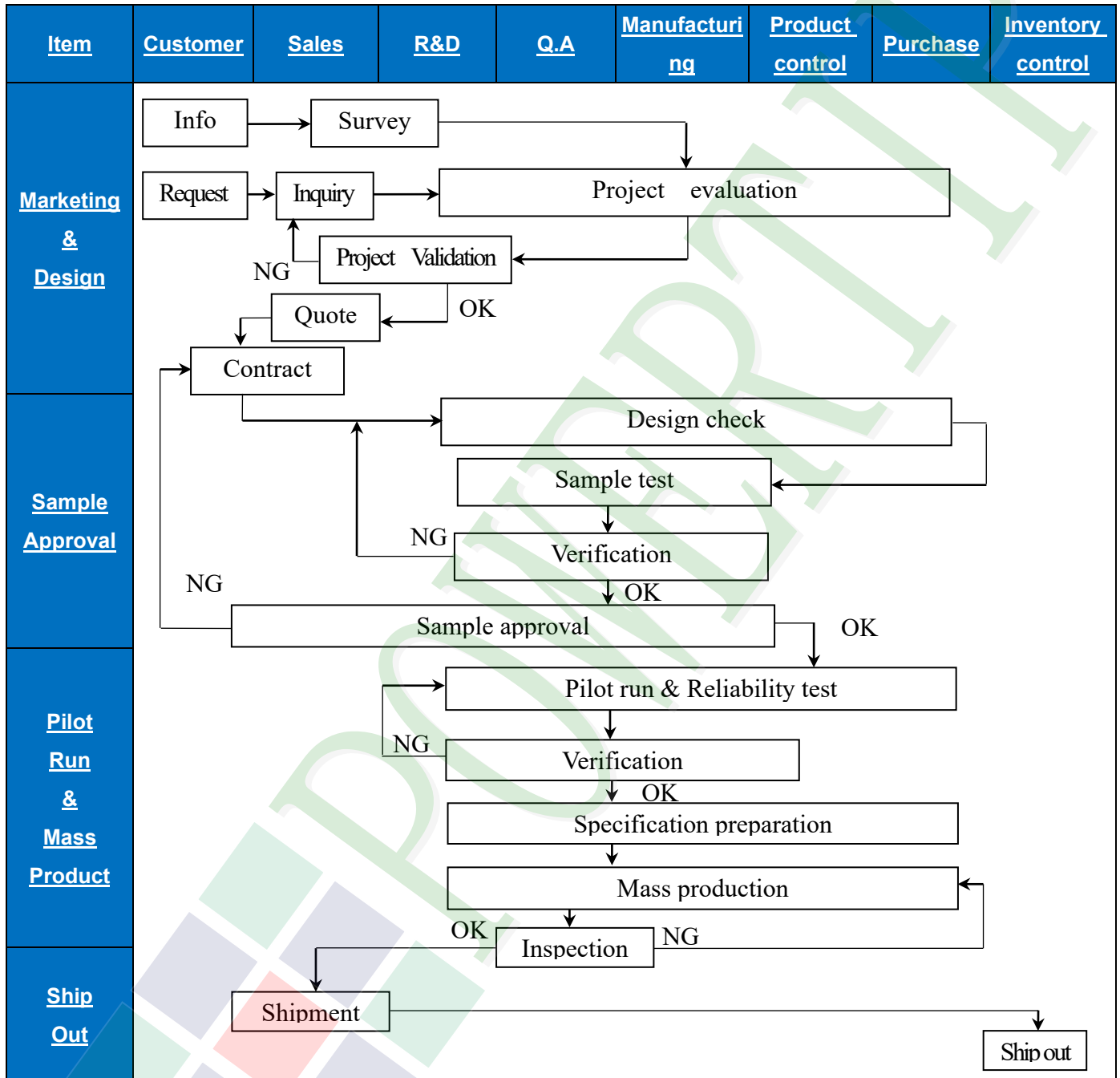


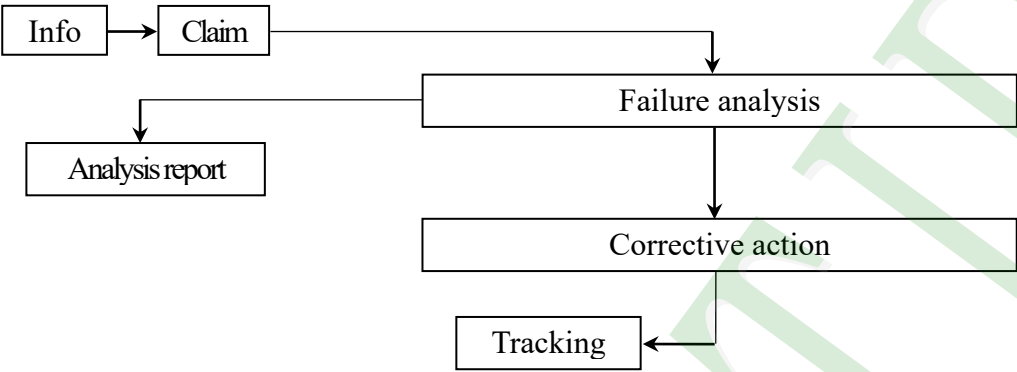
POWER OFF



3. QUALITY ASSURANCE SYSTEM

3.1 Quality Assurance Flow Chart



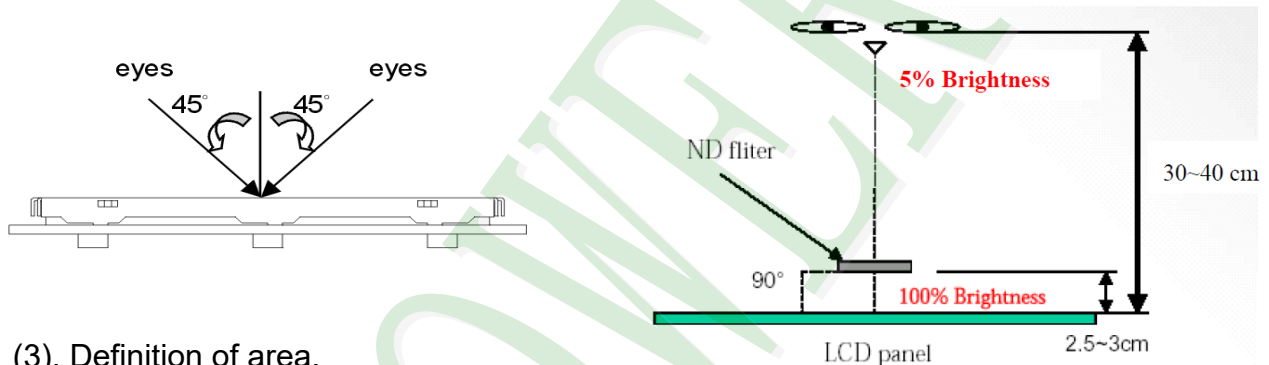
Item	Customer	Sales	R&D	Q.A	Manufacturing	Product control	Purchase	Inventory control
Sales Service	 <pre> graph TD Info[Info] --> Claim[Claim] Claim --> Failure[Failure analysis] Claim --> Report[Analysis report] Failure --> Action[Corrective action] Action --> Tracking[Tracking] </pre>							
Q.A Activity	1. ISO 9001 Maintenance Activities 2. Process improvement proposal 3. Equipment calibration 4. Education And Training Activities 5. Standardization Management							

3.2 Inspection Specification

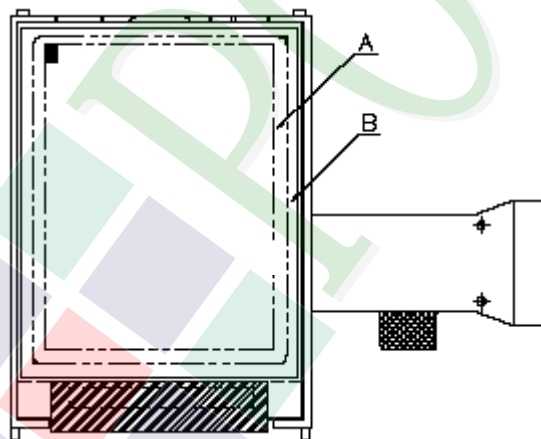
- ◆Scope: The document shall be applied to TFT-LCD Module for 3.5"-20" (Ver.B01).
- ◆Inspection Standard: MIL-STD-105E Table Normal Inspection Single Sampling Level II.
- ◆Equipment: Gauge, MIL-STD, Powertip Tester, Sample
- ◆Defect Level: Major Defect AQL: 0.4; Minor Defect AQL: 1.5
- ◆OUT Going Defect Level: Sampling
- ◆Standard of the product appearance test:

a. Manner of appearance test:

- (1). The test best be under 20W×2 fluorescent light(about 300lux ~500lux)
and distance of view must be at 30~40 cm.
- (2). The test direction is base on about around 45° of vertical line.



(3). Definition of area.



A area: viewing area

B area: Outside of viewing area

(4). Standard of inspection : (Unit : mm)

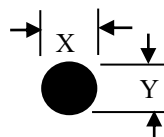
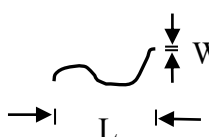
◆Specification For TFT-LCD Module 3.5"~20":

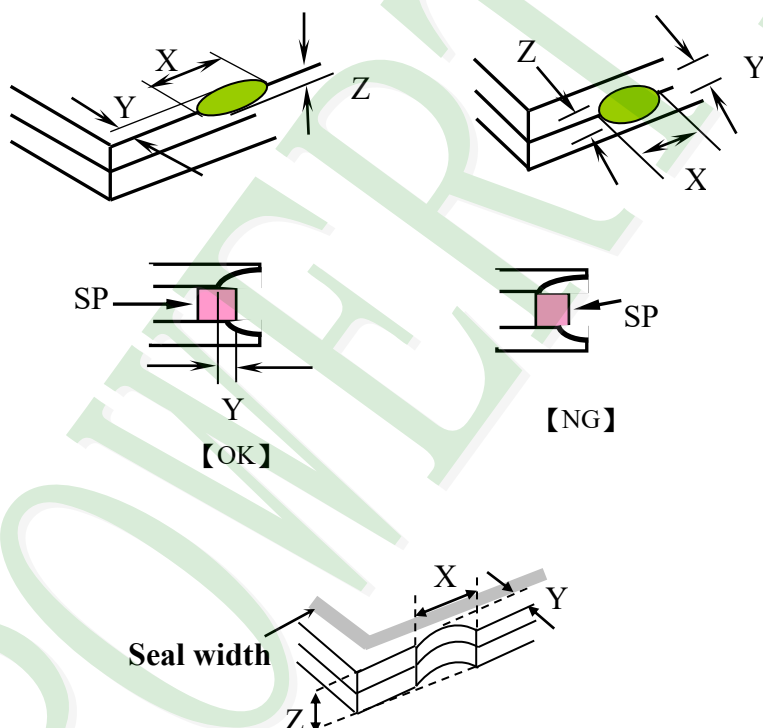
(Ver.B01)

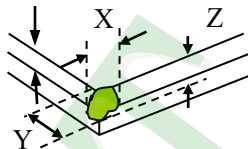
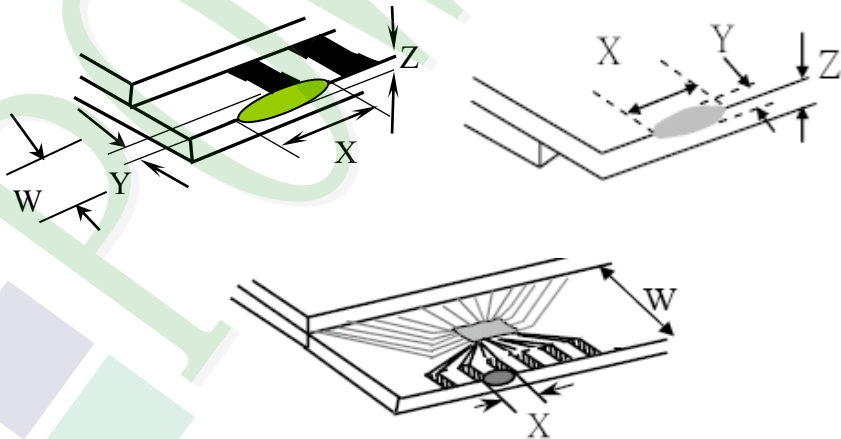
NO	Item	Criterion	Level										
01	Product condition	1.1 The part number is inconsistent with work order of production.	Major										
		1.2 Mixed product types.	Major										
		1.3 Assembled in inverse direction.	Major										
02	Quantity	2.1 The quantity is inconsistent with work order of production.	Major										
03	Outline dimension	3.1 Product dimension and structure must conform to structure diagram.	Major										
04	Electrical Testing	4.1 Missing line character and icon.	Major										
		4.2 No function or no display.	Major										
		4.3 Display malfunction.	Major										
		4.4 LCD viewing angle defect.	Major										
		4.5 Current consumption exceeds product specifications.	Major										
		4.6 Mura cannot be seen through 5% ND filter at 50% Gray, should be judged by the viewing angle of 90 degree.	Minor										
05	Dot defect (Bright dot, Dark dot) On -display	<table><tr><th>Item</th><th>Acceptance (Q'ty)</th></tr><tr><td>Bright Dot</td><td>≤ 4</td></tr><tr><td>Dark Dot</td><td>≤ 5</td></tr><tr><td>Joint Dot</td><td>≤ 3</td></tr><tr><td>Total</td><td>≤ 7</td></tr></table>	Item	Acceptance (Q'ty)	Bright Dot	≤ 4	Dark Dot	≤ 5	Joint Dot	≤ 3	Total	≤ 7	Minor
		Item	Acceptance (Q'ty)										
Bright Dot	≤ 4												
Dark Dot	≤ 5												
Joint Dot	≤ 3												
Total	≤ 7												
5.1 Inspection pattern: full white, full black, Red, Green and blue screens. 5.2 It is defined as dot defect if defect area > 1/2 dot. 5.3 The distance between two dot defect ≥ 5 mm. 5.4 Bright dot : Dots appear bright and unchanged in visible with 5% ND filter is defined. 5.5 Tiny bright dot: bright dot area ≤ 1/2 dot. a. Dots appear bright and unchanged in visible with 5% ND filter is defined defect and is judged in accordance with 6.1 b. Dots invisible with 5% ND Filter is Ignored													

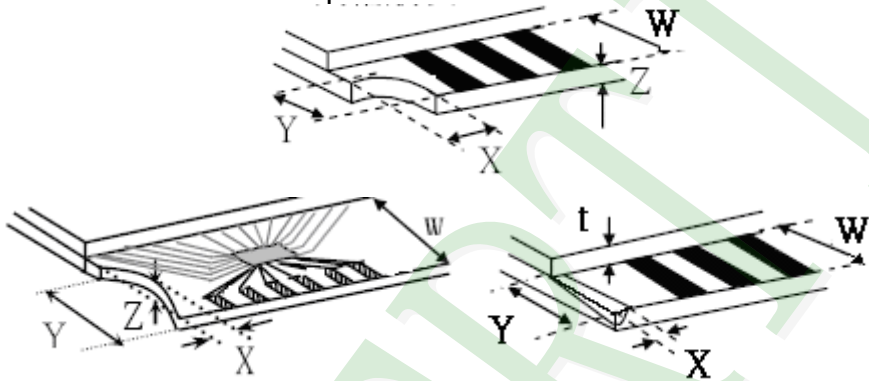
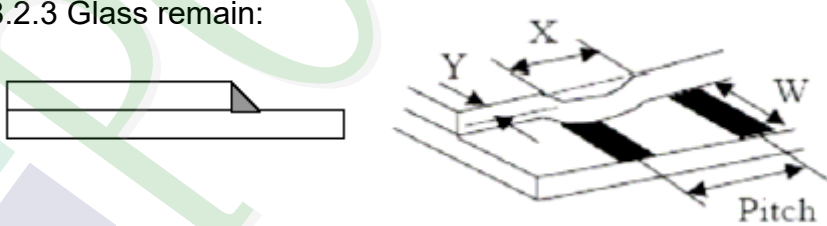
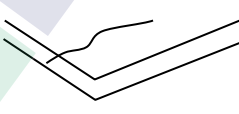
◆ Specification For TFT-LCD Module 3.5" ~20" :

(Ver.B01)

NO	Item	Criterion	Level																																																				
06	Black or white Dot, scratch, contamination Round type  $\Phi = (x + y) / 2$ Line type 	6.1 Round type (Non-display or display): <table> <tr> <th rowspan="2">Dimension (diameter: Φ)</th> <th colspan="2">Acceptance (Q'ty)</th> </tr> <tr> <th>A area</th> <th>B area</th> </tr> <tr> <td>$\Phi \leq 0.25$</td> <td>Ignore</td> <td rowspan="4">Ignore</td> </tr> <tr> <td>$0.25 < \Phi \leq 0.50$</td> <td>5</td> </tr> <tr> <td>$\Phi > 0.50$</td> <td>0</td> </tr> <tr> <td>Total</td> <td>5</td> </tr> </table> 6.2 Line type(Non-display or display): <table> <tr> <th rowspan="2">module size</th> <th rowspan="2">Length (L)</th> <th rowspan="2">Width (W)</th> <th colspan="2">Acceptance (Q'ty)</th> </tr> <tr> <th>A area</th> <th>B area</th> </tr> <tr> <td rowspan="5">3.5" to less 9"</td> <td>---</td> <td>$W \leq 0.03$</td> <td>Ignore</td> <td rowspan="4">Ignore</td> </tr> <tr> <td>$L \leq 10.0$</td> <td>$0.03 < W \leq 0.05$</td> <td>4</td> </tr> <tr> <td>$L \leq 5.0$</td> <td>$0.05 < W \leq 0.10$</td> <td>2</td> </tr> <tr> <td>---</td> <td>$W > 0.10$</td> <td>As round type</td> </tr> <tr> <td colspan="2">Total</td> <td>5</td> </tr> <tr> <td rowspan="4">9" to 20"</td> <td>---</td> <td>$W \leq 0.05$</td> <td>Ignore</td> <td rowspan="4">Ignore</td> </tr> <tr> <td>$L \leq 10.0$</td> <td>$0.05 < W \leq 0.10$</td> <td>5</td> </tr> <tr> <td>---</td> <td>$W > 0.10$</td> <td>As round type</td> </tr> <tr> <td colspan="2">Total</td> <td>5</td> </tr> </table>	Dimension (diameter: Φ)	Acceptance (Q'ty)		A area	B area	$\Phi \leq 0.25$	Ignore	Ignore	$0.25 < \Phi \leq 0.50$	5	$\Phi > 0.50$	0	Total	5	module size	Length (L)	Width (W)	Acceptance (Q'ty)		A area	B area	3.5" to less 9"	---	$W \leq 0.03$	Ignore	Ignore	$L \leq 10.0$	$0.03 < W \leq 0.05$	4	$L \leq 5.0$	$0.05 < W \leq 0.10$	2	---	$W > 0.10$	As round type	Total		5	9" to 20"	---	$W \leq 0.05$	Ignore	Ignore	$L \leq 10.0$	$0.05 < W \leq 0.10$	5	---	$W > 0.10$	As round type	Total		5	Minor
		Dimension (diameter: Φ)		Acceptance (Q'ty)																																																			
A area	B area																																																						
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module size	Length (L)	Width (W)	Acceptance (Q'ty)																																																				
			A area	B area																																																			
3.5" to less 9"	---	$W \leq 0.03$	Ignore	Ignore																																																			
	$L \leq 10.0$	$0.03 < W \leq 0.05$	4																																																				
	$L \leq 5.0$	$0.05 < W \leq 0.10$	2																																																				
	---	$W > 0.10$	As round type																																																				
	Total		5																																																				
9" to 20"	---	$W \leq 0.05$	Ignore	Ignore																																																			
	$L \leq 10.0$	$0.05 < W \leq 0.10$	5																																																				
	---	$W > 0.10$	As round type																																																				
	Total		5																																																				
07	Polarizer Bubble	<table> <tr> <th rowspan="2">Dimension (diameter: Φ)</th> <th colspan="2">Acceptance (Q'ty)</th> </tr> <tr> <th>A area</th> <th>B area</th> </tr> <tr> <td>$\Phi \leq 0.25$</td> <td>Ignore</td> <td rowspan="5">Ignore</td> </tr> <tr> <td>$0.25 < \Phi \leq 0.50$</td> <td>4</td> </tr> <tr> <td>$0.50 < \Phi \leq 0.80$</td> <td>1</td> </tr> <tr> <td>$\Phi > 0.80$</td> <td>0</td> </tr> <tr> <td>Total</td> <td>5</td> </tr> </table>	Dimension (diameter: Φ)	Acceptance (Q'ty)		A area	B area	$\Phi \leq 0.25$	Ignore	Ignore	$0.25 < \Phi \leq 0.50$	4	$0.50 < \Phi \leq 0.80$	1	$\Phi > 0.80$	0	Total	5	Minor																																				
Dimension (diameter: Φ)	Acceptance (Q'ty)																																																						
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Total	5																																																						

NO	Item	Criterion	Level						
08	The crack of glass	Symbols : X: The length of crack Z: The thickness of crack T: The thickness of glass Y: The width of crack. W: terminal length a : LCD side length	Minor						
		8.1 General glass chip: 8.1.1 Chip on panel surface and crack between panels:  <table><thead><tr><th>X</th><th>Y</th><th>Z</th></tr></thead><tbody><tr><td>$\leq a$</td><td>Crack can't enter viewing area</td><td>$\leq 1/2 t$</td></tr><tr><td>$\leq a$</td><td>Crack can't exceed the half of SP width.</td><td>$1/2 t < Z \leq 2 t$</td></tr></tbody></table>		X	Y	Z	$\leq a$	Crack can't enter viewing area	$\leq 1/2 t$
X	Y	Z							
$\leq a$	Crack can't enter viewing area	$\leq 1/2 t$							
$\leq a$	Crack can't exceed the half of SP width.	$1/2 t < Z \leq 2 t$							

NO	Item	Criterion	Level									
08	The crack of glass	Symbols : X: The length of crack Z: The thickness of crack t: The thickness of glass Y: The width of crack. W: terminal length a: LCD side length 8.1.2 Corner crack:  <table><thead><tr><th><u>X</u></th><th><u>Y</u></th><th><u>Z</u></th></tr></thead><tbody><tr><td>$\leq 1/5 a$</td><td>Crack can't enter viewing area</td><td>$Z \leq 1/2 t$</td></tr><tr><td>$\leq 1/5 a$</td><td>Crack can't exceed the half of SP width.</td><td>$1/2 t < Z \leq 2 t$</td></tr></tbody></table>	<u>X</u>	<u>Y</u>	<u>Z</u>	$\leq 1/5 a$	Crack can't enter viewing area	$Z \leq 1/2 t$	$\leq 1/5 a$	Crack can't exceed the half of SP width.	$1/2 t < Z \leq 2 t$	Minor
		<u>X</u>	<u>Y</u>	<u>Z</u>								
$\leq 1/5 a$	Crack can't enter viewing area	$Z \leq 1/2 t$										
$\leq 1/5 a$	Crack can't exceed the half of SP width.	$1/2 t < Z \leq 2 t$										
8.2 Protrusion over terminal: 8.2.1 Chip on electrode pad:  <table><thead><tr><th></th><th><u>X</u></th><th><u>Y</u></th><th><u>Z</u></th></tr></thead><tbody><tr><td><u>Front</u></td><td>$\leq a$</td><td>$\leq 1/2 W$</td><td>$\leq t$</td></tr><tr><td><u>Back</u></td><td>$\leq a$</td><td>$\leq W$</td><td>$\leq 1/2 t$</td></tr></tbody></table>		<u>X</u>	<u>Y</u>	<u>Z</u>	<u>Front</u>	$\leq a$	$\leq 1/2 W$	$\leq t$	<u>Back</u>	$\leq a$	$\leq W$	$\leq 1/2 t$
	<u>X</u>	<u>Y</u>	<u>Z</u>									
<u>Front</u>	$\leq a$	$\leq 1/2 W$	$\leq t$									
<u>Back</u>	$\leq a$	$\leq W$	$\leq 1/2 t$									

NO	Item	Criterion	Level									
08	The crack of glass	Symbols: X: The length of crack Y: The width of crack. Z: The thickness of crack W: terminal length t: The thickness of glass a: LCD side length	Minor									
		8.2.2 Non-conductive portion:  <table> <tr> <th>X</th> <th>Y</th> <th>Z</th> </tr> <tr> <td>$\leq 1/3 a$</td> <td>$\leq W$</td> <td>$\leq t$</td> </tr> </table> If the chipped area touches the ITO terminal, over 2/3 of the ITO must remain and be inspected according to electrode terminal specifications. 8.2.3 Glass remain:  <table> <tr> <th>X</th> <th>Y</th> <th>Z</th> </tr> <tr> <td>$\leq a$</td> <td>$\leq 1/3 W$</td> <td>$\leq t$</td> </tr> </table> 8.2.4 Cracking:  Not Allowed		X	Y	Z	$\leq 1/3 a$	$\leq W$	$\leq t$	X	Y	Z
X	Y	Z										
$\leq 1/3 a$	$\leq W$	$\leq t$										
X	Y	Z										
$\leq a$	$\leq 1/3 W$	$\leq t$										

◆ Specification For TFT-LCD Module 3.5" ~20"

(Ver.B01)

<u>NO</u>	<u>Item</u>	<u>Criterion</u>	<u>Level</u>
09	Backlight elements	9.1 Backlight can't work normally.	Major
		9.2 Backlight doesn't light or color is wrong.	Major
		9.3 Illumination source flickers when lit.	Major
10	General appearance	10.1 Pin type, quantity, dimension must match type in structure diagram.	Major
		10.2 No short circuits in components on PCB or FPC.	Major
		10.3 Parts on PCB or FPC must be: no wrong parts, missing parts or excess parts.	Major
		10.4 Product packaging must the same as specified on packaging specification sheet.	Minor
		10.5 The folding and peeled off in polarizer are not acceptable.	Minor
		10.6 The PCB or FPC between B/L assembled distance (PCB or FPC) is ≤ 1.5 mm.	Minor

4. RELIABILITY TEST

4.1 Reliability Test Condition

(Ver.B01)

NO.	TEST ITEM	TEST CONDITION											
1	High Temperature Storage Test	Keep in 80 ±5℃ 240 hrs											
2	High Temperature Operating Test	Keep in 70 ±5℃ 240 hrs											
3	Low Temperature Storage Test	Keep in -30 ±5℃ 240 hrs											
4	Low Temperature Operating Test	Keep in -20 ±5℃ 240 hrs											
5	High Temperature / High Humidity Storage Test	Keep in 60 ℃ / 90% R.H duration for 240 hrs (Excluding the polarizer)											
6	Temperature Cycling Storage Test	-30℃ → +25℃ → 80℃ → +25℃ (30mins) (5mins) (30mins) (5mins) ← 20 Cycle →											
7	ESD Test	Air Discharge: Apply 2 KV with 5 times Discharge for each polarity +/-	Contact Discharge: Apply 250 V with 5 times discharge for each polarity +/-										
		1. Temperature ambience: 15℃~35℃ 2. Humidity relative: 30%~60% 3. Energy Storage Capacitance(Cs+Cd): 150pF±10% 4. Discharge Resistance(Rd): 330Ω±10% 5. Discharge, mode of operation: Single Discharge (time between successive discharges at least 1 sec) (Tolerance if the output voltage indication: ±5%)											
8	Vibration Test (Packaged)	1. Sine wave 10~55 Hz frequency (1 min/sweep) 2. The amplitude of vibration: 1.5 mm 3. Each direction (X, Y, Z) duration for 2 hrs											
9	Drop Test (Packaged)	<table><tr><th>Packing Weight (Kg)</th><th>Drop Height (cm)</th></tr><tr><td>0 ~ 45.4</td><td>122</td></tr><tr><td>45.4 ~ 90.8</td><td>76</td></tr><tr><td>90.8 ~ 454</td><td>61</td></tr><tr><td>Over 454</td><td>46</td></tr></table>		Packing Weight (Kg)	Drop Height (cm)	0 ~ 45.4	122	45.4 ~ 90.8	76	90.8 ~ 454	61	Over 454	46
		Packing Weight (Kg)	Drop Height (cm)										
0 ~ 45.4	122												
45.4 ~ 90.8	76												
90.8 ~ 454	61												
Over 454	46												
		Drop Direction :※1 corner / 3 edges / 6 sides each 1time											

◎Result Evaluation Criteria :

Under the display quality test conditions with normal operations with normal operation state.

Do not change these conditions as such changes may affect practical display function.

(Normal operation state)

Temperature : +20~30℃, Humidity : 50~70%, Atmospheric pressure : 86~106Kpa

NOTE:

In the standard condition, there shall be no practical problem that may affect the display function. After the reliability test, the product only guarantees operation, but don't guarantee all of the cosmetic specification.

5. PRECAUTION RELATING PRODUCT HANDLING

5.1 SAFETY

- 5.1.1 If the LCD panel breaks, be careful not to get the liquid crystal to touch your skin.
- 5.1.2 If the liquid crystal touches your skin or clothes, please wash it off immediately by using soap and water.

5.2 HANDLING

- 5.2.1 Avoid any strong mechanical shock which can break the glass.
- 5.2.2 Avoid static electricity which can damage the CMOS LSI – When working with the module, be sure to ground your body and any electrical equipment you may be using.
- 5.2.3 Do not remove the panel or frame from the module.
- 5.2.4 The polarizing plate of the display is very fragile. So, please handle it very carefully, do not touch, push or rub the exposed polarizing with anything harder than an HB pencil lead (glass, tweezers, etc.)
- 5.2.5 Do not wipe the polarizing plate with a dry cloth, as it may easily scratch the surface of plate.
- 5.2.6 Do not touch the display area with bare hands, this will stain the display area.
- 5.2.7 Do not use ketonic solvent & aromatic solvent. Use with a soft cloth soaked with a cleaning naphtha solvent.
- 5.2.8 To control temperature and time of soldering is $320 \pm 10^{\circ}\text{C}$ and 3 ~ 5 sec.
- 5.2.9 To avoid liquid (include organic solvent) stained on LCM.
- 5.2.10 Caution! (LCM products with Capacitive Touch Panel)
Strong EMI-sources such as switch-mode power supplies (SPS) can lead to touch malfunction (e.g., ghost-touches). Therefore, the touch needs to be thoroughly tested inside the target application.
- 5.2.11 CAUTION: Continuously displaying same static image will result in high possibility of image sticking/image burn-in effect due to TFT panel characteristic.
- 5.2.12 Double-sided tape designed to be attached with the customer's mechanical device, please follow up the rules and regulations published by the original manufacturer of double-side tape for the attachment operation.

5.3 STORAGE

- 5.3.1 Store the panel or module in a dark place where the temperature is $25^{\circ}\text{C} \pm 5^{\circ}\text{C}$ and the humidity is below 65% RH.
- 5.3.2 Do not place the module near organics solvents or corrosive gases.
- 5.3.3 Do not crush, shake, or jolt the module.

5.4 TERMS OF WARRANTY

- 5.4.1 Applicable **warrant** period
The period is within thirteen months since the date of shipping out under normal using and storage conditions.
- 5.4.2 Unaccepted **responsibility**
This product has been manufactured to your company's specification as a part for use in your company's general electronic products. It is guaranteed to perform according to delivery specifications. For any other use apart from general electronic equipment, we cannot take responsibility if the product is used in nuclear power control equipment, aerospace equipment, fire and security systems or any other applications in which there is a direct risk to human life and where extremely high levels of reliability are required.

Ver.001		Packaging Specifications	Approve	Check	Contact
Documents NO.	PKG-PH800480T013-IHA12		Rex	Rex	Stone

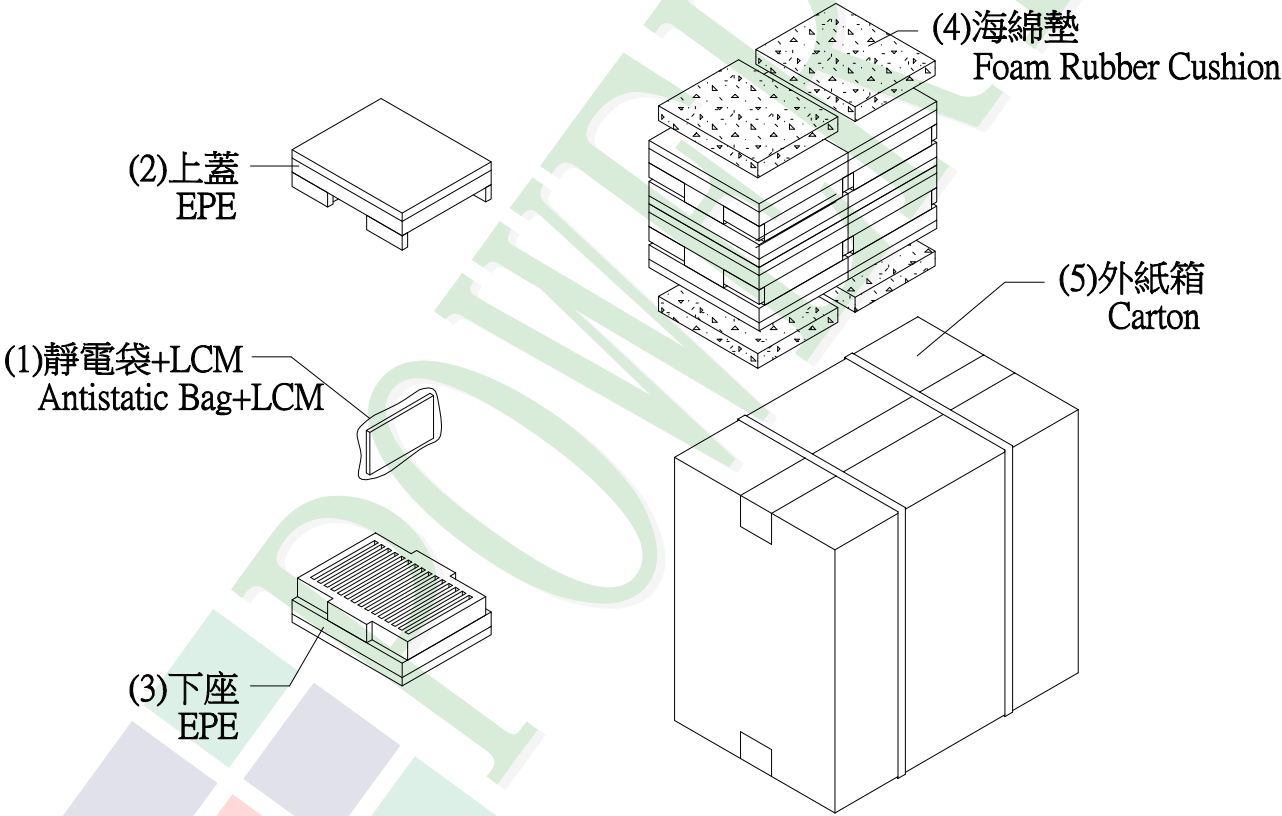
1.包裝材料規格表 (Packaging Material) : (per carton)

No.	Item	Model	Dimensions (mm)	1Pcs Weight	Quantity	Total Weight
1	成品 (LCM)	PH800480T013-IHA12	164.9 X 100.0 X 3.4	0.118	60	7.08
2	靜電袋(1)Antistatic Bag	BAG240170ARABA	240 X 170	0.0048	60	0.288
3	上蓋(2)EPE	FOAM000000078	310 X 250 X 90	0.1	4	0.4
4	下座(3)EPE	FOAM000000079	310 X 250 X 100	0.17	4	0.68
5	海綿墊(4)Foam Rubber Cushion	OTFOAM00006ABA	290 X 240 X 10	0.0058	4	0.0232
6	外紙箱(5)Carton	BX52732536CCBA	527 X 325 X 360	1.092	1	1.092
7						
8						
9						

2.一 整箱總重量 (Total LCD Weight in carton) : 9.56 Kg±10%

3.單箱數量規格表 (Packaging Specifications and Quantity) :

(1)Total LCD quantity in carton : quantity per box 15 x no of boxes 4 = 60



特 記 事 項 (REMARK)

4. 包裝數量不足時需以EPE(舒美墊)填補空槽
EPE:OTFOAMEP0003BA自裁成
(166.5X109.0X10mm)

REV	REV BY	REVISER	DATE
001	NEW DRAWING	Stone	2025/09/05
002			
003			
004			
005			